

Composite Aircraft Recycling

Pete George Boeing

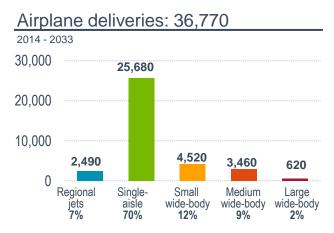


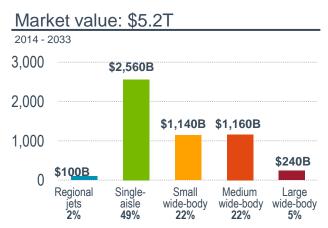
Composite Aircraft Recycling

- The Coming Wave
- Why Recycle?
- The Technology Challenge
- Enabling Solutions Through Collaboration

Boeing 20-year market forecast: Airlines will need nearly 36,800 new airplanes valued at \$5.2 trillion

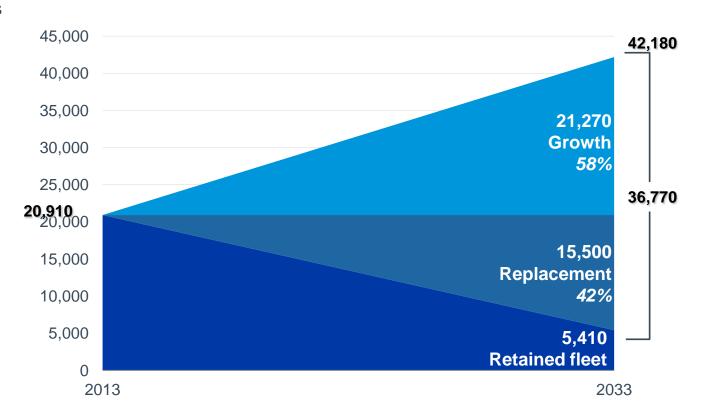






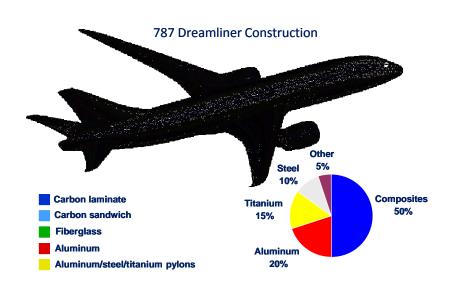
Older, less efficient airplanes will be replaced with more efficient, newer generation airplanes

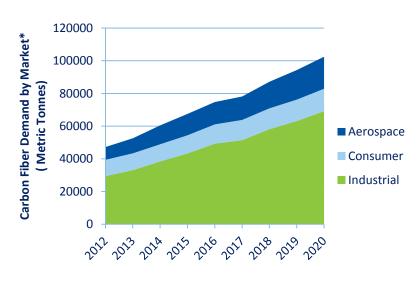
Units





Expanded use of composites to improve aviation's efficiency

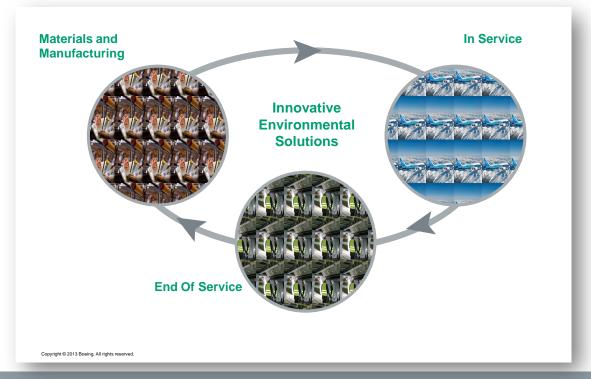




^{*}Data from Composite Market Reports Presentation, Carbon Fiber 2012 Conference



Improving Environmental Performance Through the Airplane Lifecycle





Increasing Recycling Throughout Lifecycle



Recycled carbon fiber

- Exploring Interior and nonstructural applications
- Global technology partnerships
- Goal is end-of-service solution



Recycling metals

- Innovative program to recycle
 Titanium and aluminum from across supply chain
- Reducing energy consumption by using recycled content on products



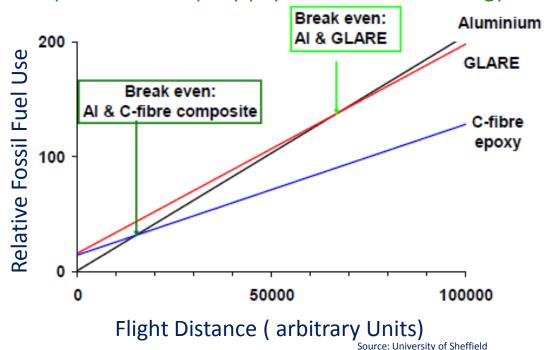
Standards for aircraft recycling

- Founding member of Aircraft Fleet Recycling Association
- Elevate industry performance & increase commercial value for end-of-service



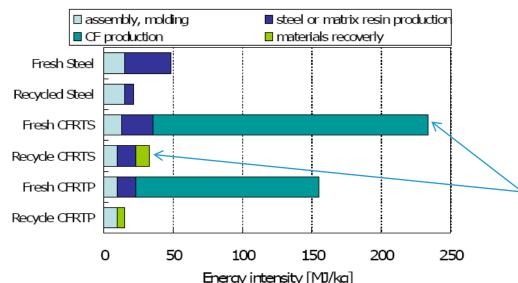
Carbon fiber drives lifecycle efficiency

CFRP use in transport aircraft rapidly pays off in reduced energy consumption





Recycling carbon fiber is more energy efficient than manufacturing new carbon fiber



Energy to recover carbon fiber is 1/10th that to make new fiber

Energy intensity [MJ/kg]
T. Suzuki and J. Takahashi, Proceedings of 9th Japan International SAMPE Symposium, (2005-11), pp.14-19.





Exploring processes for efficient recycling of Carbon Fiber

Efficient size reduction and classification needed

After removal of fines



787 Test Barrel



F18 Empennage



End of Service Contaminated Shred Challenge



Fiber Recovery



Recovered Fibers







Milled CF

Compounds Broadgoods

Value Added Materials



Potential applications in aerospace and beyond

In Use

Exploration



Body Armor (Russell Athletic)



Kayak Paddle (Werner)



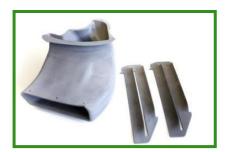
Eco Demonstrator Wing Access Doors (Boeing)



Aircraft Interior Components (Boeing)



Cryotank Prototype Part Tooling (Boeing NASA)



F1 Auto Parts (Boeing-Renault)



Automotive Structure (MIT-RCF)



Automotive Seating (Boeing – Ford-AFRECAR)



Aircraft Seat Back (Boeing - AFRECAR)



Boeing collaborates to drive carbon fiber recyclability



Processing Technologies, Application Exploration



Loop Closures, End of Life Challenges



• Large Scale End of Service Trials, Process Commercialization



Additive Manufacturing with Recycled CF



Commercial Scale CF Recycling, Automotive Markets



Exlpore Loop Closure Markets





• Develop Non- Aerospace Markets



 Explore Solar Powered Fiber Recovery with BR&T China and East China University