



WORKING PAPER

DANGEROUS GOODS PANEL (DGP)

TWENTY-FIFTH MEETING

Montréal, 19 to 30 October 2015

Agenda Item 2: Development of recommendations for amendments to the *Technical Instructions for the Safe Transport of Dangerous Goods by Air* (Doc 9284) for incorporation in the 2017-2018 Edition

DRAFT AMENDMENTS TO THE TECHNICAL INSTRUCTIONS TO ALIGN WITH THE UN RECOMMENDATIONS — PART 4

(Presented by the Secretary)

SUMMARY

This working paper contains draft amendments to Part 4 of the Technical Instructions to reflect the decisions taken by the UN Committee of Experts on the Transport of Dangerous Goods and on the Globally Harmonized System of Classification and Labelling of Chemicals at its seventh session (Geneva, 12 December 2014). It also reflects amendments agreed by DGP-WG14 (Rio de Janeiro, 20 to 24 October 2014) and DGP-WG15 (Montréal, 27 April to 1 May 2015).

The DGP is invited to agree to the draft amendments in this working paper.

Part 4

PACKING INSTRUCTIONS

INTRODUCTORY NOTES

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DGP/25-WP/3 (see paragraph 3.2.3.1)

Note 7.— Carriage of oxygen and air with aquatic animals

| With the approval of the appropriate authority of the State of Origin, ~~of Destination~~ and of the Operator, for the purpose of providing life support to aquatic animals during transport, cylinders containing Oxygen compressed (UN 1072) or Air, compressed (UN 1002) may be carried to oxygenate the water in accordance with the provisions of Table S-3-1 and Special Provision A302 (which appear in the Supplement).

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Note 10.— Carriage of flames

| With the approval of the appropriate authority of the State of Origin, ~~or transit (where applicable), of Destination~~ and of the Operator, lamps fuelled by UN 1223 — **Kerosene** or UN 3295 — **Hydrocarbons, liquid, n.o.s.**, carried by a passenger to transport a symbolic flame (e.g. Olympic flame, Peace flame) may be carried in accordance with the provisions of Special Provision A324 (which appears in the Supplement to this document).

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Chapter 1

GENERAL PACKING REQUIREMENTS

*Parts of this Chapter are affected by State Variations JP 24;
see Table A-1*

1.1 GENERAL REQUIREMENTS APPLICABLE TO ALL CLASSES EXCEPT CLASS 7

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UN Model Regulations, paragraph 4.1.1.5, ST/SG/AC.10/42/Add.1 and DGP/25-WP/3 (see paragraph 3.2.4.1)

| 1.1.10 Inner packagings must be so packed, secured or cushioned in an outer packaging in such a way that, under normal conditions of transport, they cannot break, be punctured or leak their contents into the outer packaging. Inner packagings containing liquids must be packaged with their closures upward and placed within outer packagings consistent with the orientation markings mark prescribed in 5;3.2.12 b) of these Instructions. Inner packagings that are liable to break or be punctured easily, such as those made of glass, porcelain or stoneware or of certain plastic material, must be secured in outer packagings with suitable cushioning material. Any leakage of the contents must not substantially impair the protective properties of the cushioning material or of the outer packaging.

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UN Model Regulations, ST/SG/AC.10/42/Add.1 and DGP/25-WP/3 (see paragraph 3.2.4.1)

| 1.1.14 Except as provided in 5;3.5.1.1 a), a package must be of such size that there is adequate space to affix all necessary labels and markings marks.

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UN Model Regulations, paragraph 4.1.1.12, ST/SG/AC.10/42/Add.1 and DGP/25-WP/3 (see paragraph 3.2.4.1)

1.1.18 Every packaging intended to contain liquids must successfully undergo a suitable leakproofness test. This test is part of a quality assurance programme as required by 4;1.1.2 which shows the capability and be capable of meeting the appropriate test level indicated in 6;4.4.2:

- a) before it is first used for transport;
- b) after remanufacturing or reconditioning, before it is reused for transport.

For this test, packagings need not have their own closures fixed.

The inner receptacle of composite packagings may be tested without the outer packaging provided the test results are not affected. This test is not necessary for inner packagings of combination packagings.

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Chapter 3

CLASS 1 — EXPLOSIVES

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UN Model Regulations, P112(c), PP48, ST/SG/AC.10/42/Add.1 and DGP/25-WP/3 (see paragraph 3.2.4.1)

Packing Instruction 114

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b) solid dry

Inner packagings

Intermediate packagings

Outer packagings

Bags

- paper, kraft
- plastics
- textile, siftproof
- woven plastics, siftproof

Not necessary

Boxes

- fibreboard (4G)
- natural wood, ordinary (4C1)
- natural wood, with siftproof walls (4C2)
- plywood (4D)
- reconstituted wood (4F)

Receptacles

- fibreboard
- metal
- paper
- plastics
- wood
- woven plastics, siftproof

Drums

- aluminium (1B1, 1B2)
- fibre (1G)
- other metal (1N1, 1N2)
- plastics (1H1, 1H2)
- plywood (1D)
- steel (1A1, 1A2)

PARTICULAR PACKING REQUIREMENTS OR EXCEPTIONS:

- For UN 0077, 0132, 0234, 0235 and 0236, packagings must be lead-free.
- For UN 0508 and 0509, metal packagings must not be used. Packagings of other material with a small amount of metal, for example metal closures or other metal fittings such as those mentioned in 6;3, are not considered metal packagings.
- For UN 0160 and 0161, when metal drums (1A1, 1A2, 1B1, 1B2, 1N1 or 1N2) are used as the outer packaging, metal packagings must be so constructed that the risk of explosion, by reason of increase in internal pressure from internal or external causes, is prevented.
- For UN 0160 and 0161, inner packagings are not required if drums are used as the outer packaging.

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UN Model Regulations, Chapter 4.1, 4.1.4.1, ST/SG/AC.10/42/Add.1/Corr.1

Packing Instruction 130

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PARTICULAR PACKING REQUIREMENTS OR EXCEPTIONS:

- The following applies to UN 0006, 0009, 0010, 0015, 0016, 0018, 0019, 0034, 0035, 0038, 0039, 0048, 0056, 0137, 0138, 0168, 0169, 0171, 0181, 0182, 0183, 0186, 0221, 0238, 0243, 0244, 0245, 0246, 0254, 0280, 0281, 0286, 0287, 0297, 0299, 0300, 0301, 0303, 0321, 0328, 0329, 0344, 0345, 0346, 0347, 0362, 0363, 0370, 0412, 0424, 0425, 0434, 0435, 0436, 0437, 0438, 0451, 0459 and 0488, 0502 and 0510. Large and robust explosive articles, normally intended for military use, without their means of initiation or with their means of initiation containing at least two effective protective features, may be carried unpackaged. When such articles have propelling charges or are self-propelled, their ignition systems must be protected against stimuli encountered during normal conditions of transport. A negative result in Test Series 4 on an unpackaged article indicates that the article can be considered for transport unpackaged. Such unpackaged articles may be fixed to cradles or contained in crates or other suitable handling, storage or launching devices in such a way that they will not become loose during normal conditions of transport. Where such large explosive articles are as part of their operational safety and suitability tests subjected to test regimes that meet the intentions of these Instructions and such tests have been successfully undertaken, the appropriate national authority may approve such articles to be transported under these Instructions.
- For UN 0457, 0458, 0459 and 0460, whenever loose explosive substances or the explosive substance of an uncased or partly cased article may come into contact with the inner surface of metal packagings (1A2, 1B2, 4A, 4B and metal receptacles), the metal packaging must be provided with an inner liner or coating.

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UN Model Regulations, packing instruction 137, ST/SG/AC.10/42/Add.1 and DGP/25-WP/3 (see paragraph 3.2.4.1)

Packing Instruction 137

Inner packagings

Bags
plastics

Boxes
fibreboard
wood

Tubes
fibreboard
metal
plastics

Dividing partitions in the
outer packagings

Intermediate packagings

Not necessary

Outer packagings

Boxes
aluminium (4B)
fibreboard (4G)
natural wood, ordinary (4C1)
natural wood, with siftproof walls (4C2)
other metal (4N)

+ plastics, solid (4H2)
plywood (4D)
reconstituted wood (4F)
steel (4A)

PARTICULAR PACKING REQUIREMENTS OR EXCEPTIONS:

- For UN 0059, 0439, 0440 and 0441, when the shaped charges are packed singly, the conical cavity must face downwards and the package marked "~~THIS SIDE UP~~" must be marked in accordance with 4:1.1.13. When the shaped charges are packed in pairs, the conical cavities must face inwards to minimize the jetting effect in the event of accidental initiation.

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Chapter 4

CLASS 2 — GASES

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UN Model Regulations, paragraph 4.1.6.12, ST/SG/AC.10/42/Add.1 and DGP/25-WP/3
(see paragraph 3.2.4.1)

4.1.1.2 Parts of cylinders and closed cryogenic receptacles that are in direct contact with dangerous goods must not be affected or weakened by those dangerous goods and must not cause a dangerous effect (e.g. catalysing a reaction or reacting with the dangerous goods). In addition to the requirements specified in the relevant packing instruction, which take precedence, the applicable provisions of ISO 11114-1:2012 and ISO 11114-2:2000¹³ must be met.

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UN Model Regulations, paragraph 4.1.6.8, ST/SG/AC.10/42/Add.1 and DGP/25-WP/3
(see paragraph 3.2.4.1)

4.1.1.8 Valves must be designed and constructed in such a way that they are inherently able to withstand damage without release of the contents or must be protected from damage, which could cause inadvertent release of the contents of the cylinder and closed cryogenic receptacle, by one of the following methods:

- a) Valves are placed inside the neck of the cylinder and closed cryogenic receptacle and protected by a threaded plug or cap;
- b) Valves are protected by caps. Caps must possess vent holes of a sufficient cross-sectional area to evacuate the gas if leakage occurs at the valves;
- c) Valves are protected by shrouds or guards;
- d) Not used; or
- e) Cylinders and closed cryogenic receptacles are transported in an outer packaging. The packaging as prepared for transport must be capable of meeting the drop test specified in 6;4.3 at the Packing Group I performance level.

For cylinders and closed cryogenic receptacles with valves as described in b) and c), the requirements of ISO 11117:1998 must be met; for valves with inherent protection, the requirements of Annex A of ISO 10297:2006 or Annex A of ISO 10297:2014 must be met. For metal hydride storage systems, the valve protection requirements specified in ISO 16111:2008 must be met.

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UN Model Regulations, paragraphs 4.1.6.12 and 4.1.6.13, ST/SG/AC.10/42/Add.1 and DGP/25-WP/3
(see paragraph 3.2.4.1)

4.1.1.12 Cylinders and closed cryogenic receptacles must not be offered for filling:

- a) when damaged to such an extent that the integrity of the cylinder and closed cryogenic receptacle or its service equipment may be affected;
- b) unless the cylinder and closed cryogenic receptacle and its service equipment have been examined and found to be in good working order; or
- c) unless the required certification, retest, and filling ~~markings~~ marks are legible.

4.1.1.13 Filled cylinders and closed cryogenic receptacles must not be offered for transport:

- a) when leaking;
- b) when damaged to such an extent that the integrity of the cylinder and closed cryogenic receptacle or its service equipment may be affected;
- c) unless the cylinder and closed cryogenic receptacle and its service equipment have been examined and found to be in good working order; or

- d) unless the required certification, retest, and filling ~~markings~~ **marks** are legible.

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4.2 PACKING INSTRUCTIONS

UN Model Regulations, packing instruction P200, ST/SG/AC.10/42/Add.1, DGP/25-WP/3 (see paragraph 3.2.4.1.1 a)) and alignment with UN efforts to introduce consistent use of terms “mark” and “marking”)

Packing Instruction 200

For cylinders, the general packing requirements of 4;1.1 and 4;4.1.1 must be met.

Cylinders, constructed as specified in 6;5 are authorized for the transport of a specific substance when specified in the following tables (Table 1 and Table 2). Cylinders other than UN marked and certified cylinders may be used if the design, construction, testing, approval and ~~markings~~ **marks** conform to the requirements of the appropriate national authority in which they are approved and filled. The substances contained must be permitted in cylinders and permitted for air transport according to these Instructions. Cylinders for which prescribed periodic tests have become due must not be charged and offered for transport until such retests have been successfully completed. Valves must be suitably protected or must be designed and constructed in such a manner that they are able to withstand damage without leakage as specified in Annex B of ISO 10297:1999. Cylinders with capacities of one litre or less must be packaged in outer packaging constructed of suitable material of adequate strength and design in relation to the packaging capacity and its intended use, and secured or cushioned so as to prevent significant movement within the outer packaging during normal conditions of transport. For some substances, the special packing provisions may prohibit a particular type of cylinder. The following requirements must be met:

- 1) Pressure relief devices must be fitted on cylinders used for the transport of UN 1013 **Carbon dioxide** and UN 1070 **Nitrous oxide**. Other cylinders must be fitted with a pressure relief device if specified by the appropriate national authority of the country of use. The type of pressure relief device, the set to discharge pressure and relief capacity of pressure relief devices, if required, must be specified by the appropriate national authority of the country of use. Manifolding of cylinders is not permitted.

2) The following two tables cover compressed gases (Table 1) and liquefied and dissolved gases (Table 2). They provide:

- a) the UN number, name and description, and classification of the substance;
- b) the LC₅₀ for toxic substances;
- c) the types of cylinders authorized for the substance, shown by the letter "X";
- d) the maximum test period for periodic inspection of the cylinders;

Note.— For cylinders which make use of composite materials, the maximum test period must be five years. The test period may be extended to that specified in Tables 1 and 2 (i.e. up to ten years), if approved by the appropriate national authority of the country of use.

- e) the minimum test pressure of the cylinders;
- f) the maximum working pressure of the cylinders for compressed gases (where no value is given, the working pressure must not exceed two-thirds of the test pressure) or the maximum filling ratio(s) dependent on the test pressure(s) for liquefied and dissolved gases;
- g) special packing provisions that are specific to a substance.

3) In no case must cylinders be filled in excess of the limit permitted in the following requirements:

- a) For compressed gases, the working pressure must be not more than two-thirds of the test pressure of the cylinders. Restrictions to this upper limit on working pressure are imposed by special packing provision "o". In no case must the internal pressure at 65°C exceed the test pressure.
- b) For high pressure liquefied gases, the filling ratio must be such that the settled pressure at 65°C does not exceed the test pressure of the cylinders.

The use of test pressures and filling ratios other than those in the table is permitted provided that the above criterion is met, except where special packing provision "o" applies.

For high pressure liquefied gases and gas mixtures for which relevant data are not available, the maximum filling ratio (FR) must be determined as follows:

$$FR = 8.5 \times 10^{-4} \times d_g \times P_h$$

where FR = maximum filling ratio
 d_g = gas density (at 15°C, 1 bar)(in g/l)
 P_h = minimum test pressure (in bar).

If the density of the gas is unknown, the maximum filling ratio must be determined as follows:

$$FR = \frac{P_h \times MM \times 10^{-3}}{R \times 338}$$

where FR = maximum filling ratio
 P_h = minimum test pressure (in bar)
 MM = molecular mass (in g/mol)
 $R = 8.31451 \times 10^{-2}$ bar.l/mol.K (gas constant).

For gas mixtures, the average molecular mass is to be taken, taking into account the volumetric concentrations of the various components.

- c) For low pressure liquefied gases, the maximum mass of contents per litre of water capacity (filling factor) must equal 0.95 times the density of the liquid phase at 50°C; in addition, the liquid phase must not fill the cylinder at any temperature up to 60°C. The test pressure of the cylinder must be at least equal to the vapour pressure (absolute) of the liquid at 65°C, minus 100 kPa (1 bar).

For low pressure liquefied gases for which filling data is not provided in the table, the maximum filling ratio must be determined as follows:

$$FR = (0.0032 \times BP - 0.24) \times d_1$$

where FR = maximum filling ratio
 BP = boiling point (in Kelvin)
 d_1 = density of the liquid at boiling point (in kg/l).

- d) For UN 1001, **Acetylene, dissolved**, and UN 3374 **Acetylene, solvent free**, see p).

e) For liquefied gases charged with compressed gases, both components — the liquid phase and the compressed gas — have to be taken into consideration in the calculation of the internal pressure in the cylinder.

The maximum mass of contents per litre of water capacity must not exceed 0.95 times the density of the liquid phase at 50°C; in addition, the liquid phase must not completely fill the cylinder at any temperature up to 60°C.

When filled, the internal pressure at 65°C must not exceed the test pressure of the cylinders. The vapour pressures and volumetric expansions of all substances in the cylinders must be considered. When experimental data is not available, the following steps must be carried out:

i) Calculation of the vapour pressure of the liquid component and of the partial pressure of the compressed gas at 15°C (filling temperature);

ii) Calculation of the volumetric expansion of the liquid phase resulting from the heating from 15°C to 65°C and calculation of the remaining volume for the gaseous phase;

iii) Calculation of the partial pressure of the compressed gas at 65°C considering the volumetric expansion of the liquid phase;

Note.— The compressibility factor of the compressed gas at 15°C and 65°C must be considered.

iv) Calculation of the vapour pressure of the liquid component at 65°C;

v) The total pressure is the sum of the vapour pressure of the liquid component and the partial pressure of the compressed gas at 65°C;

vi) Consideration of the solubility of the compressed gas at 65°C in the liquid phase;

The test pressure of the cylinder must not be less than the calculated total pressure minus 100 kPa (1bar).

If the solubility of the compressed gas in the liquid component is not known for the calculation, the test pressure can be calculated without taking the gas solubility (sub-paragraph (vi)) into account.

4) Gas mixtures containing any of the following gases must not be offered for transport in aluminium alloy cylinders unless approved by the appropriate national authority of the State of Origin and the State of the Operator:

UN 1037 **Ethyl chloride**
 UN 1063 **Methyl chloride**
 UN 1063 **Refrigerant gas R 40**
 UN 1085 **Vinyl bromide, stabilized**
 UN 1086 **Vinyl chloride, stabilized**
 UN 1860 **Vinyl fluoride, stabilized**
 UN 1912 **Methyl chloride and methylene chloride mixture**

5) The filling of cylinders must be carried out by qualified staff using appropriate equipment and procedures. The procedures should include checks of:

- The conformity of cylinders and accessories with these Instructions;
- Their compatibility with the product to be transported;
- The absence of damage which might affect safety;
- Compliance with the degree or pressure of filling, as appropriate;
- Marks and identification.

These requirements are deemed to be met if the following standards are applied:

ISO 10691:2004 Gas cylinders — Refillable welded steel cylinders for liquefied petroleum gas (LPG) — Procedures for checking before, during and after filling.

ISO 11372:2011 Gas cylinders — Acetylene cylinders — Filling conditions and filling inspection

ISO 11755:2005 Gas cylinders — Cylinder bundles for compressed and liquefied gases (excluding acetylene) — Inspection at time of filling

ISO 13088:2011 Gas cylinders — Acetylene cylinder bundles — Filling conditions and filling inspection

ISO 24431:2006 Gas cylinders — Cylinders for compressed and liquefied gases (excluding acetylene) — Inspection at time of filling

56) "Special packing provisions":

Material compatibility

- a) Aluminium alloy cylinders are forbidden.
- b) Copper valves are forbidden.
- c) Metal parts in contact with the contents must not contain more than 65 per cent copper.
- d) When steel cylinders are used, only those bearing the "H" mark in accordance with 6;5.2.7.4 p) are permitted.

Gas specific provisions:

- l) UN 1040 **Ethylene oxide** may also be packed in hermetically sealed glass ampoules or metal inner packagings suitably cushioned in fibreboard, wooden or metal boxes meeting the Packing Group I performance level. The maximum quantity permitted in any glass inner packaging is 30 g, and the maximum quantity permitted in any metal inner packaging is 200 g. After filling, each inner packaging must be determined to be leak-tight by placing the inner packaging in a hot water bath at a temperature, and for a period of time, sufficient to ensure that an internal pressure equal to the vapour pressure of ethylene oxide at 55°C is achieved. The maximum net mass in any outer packaging must not exceed 2.5 kg. When cylinders are used, they must be of the seamless or welded steel types that are equipped with suitable pressure relief devices. Each cylinder must be tested for leakage with an inert gas before each refilling and must be insulated with three coats of heat retardant paint or in any equally efficient manner. The maximum net quantity per cylinder must not exceed 25 kg.
- m) Cylinders must be filled to a working pressure not exceeding 5 bar.
- o) In no case must the working pressure or filling ratio shown in the table be exceeded.
- p) For UN 1001 **Acetylene, dissolved**, and UN 3374 **Acetylene, solvent free**: cylinders must be filled with a homogeneous monolithic porous mass; the working pressure and the quantity of acetylene must not exceed the values prescribed in the approval or in ISO 3807-1:2000-~~or~~, ISO 3807-2:2000 or ISO 3807:2013, as applicable.

For UN 1001 **Acetylene, dissolved**, cylinders must contain a quantity of acetone or suitable solvent as specified in the approval (see ISO 3807-1:2000-~~or~~, ISO 3807-2:2000 or ISO 3807:2013, as applicable); cylinders fitted with pressure relief devices must be transported vertically.

The test pressure of 52 bar applies only to cylinders ~~conforming to ISO 3807-2:2000~~ fitted with a fusible plug.

- ra) Ethyl chloride may be carried in securely sealed glass ampoules (IP.8) containing not more than 5 g of ethyl chloride with a ullage of not less than 7.5 per cent at 21°C. Ampoules must be cushioned with efficient non-combustible material in partitioned cartons with not more than 12 ampoules per carton. The cartons must be tightly packed to prevent movement in wooden boxes (4C1, 4C2), plywood boxes (4D), reconstituted wood boxes (4F), fibreboard boxes (4G) or plastic boxes (4H1, 4H2) that meet the performance testing requirements of 6;4 at the Packing Group II performance level. Not more than 300 g of ethyl chloride is permitted per package.
- s) Aluminium alloy cylinders must be:
 - Equipped only with brass or stainless steel valves; and
 - Cleaned in accordance with ISO 11621:1997 and not contaminated with oil.

Periodic inspection:

- u) The interval between periodic tests may be extended to 10 years for aluminium alloy cylinders when the alloy of the cylinder has been subjected to stress corrosion testing as specified in ~~ISO 7866:1999~~ ISO 7866:2012 + Cor 1:2014.
- v) The interval between periodic inspections for steel cylinders may be extended to 15 years if approved by the appropriate national authority of the country of use.

Requirements for N.O.S. descriptions and for mixtures:

- z) The construction materials of the cylinders and their accessories must be compatible with the contents and must not react to form harmful or dangerous compounds therewith.

The test pressure and filling ratio must be calculated in accordance with the relevant requirements of PI 200.

The necessary steps must be taken to prevent dangerous reactions (i.e. polymerization or decomposition) during transport. If necessary, stabilization or addition of an inhibitor may be required.

Note.— For the carriage of oxygen to provide life support to aquatic animals, see Note 7 of the Introductory Notes to this Part.

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Packing Instruction 202

Requirements for open cryogenic receptacles

Open cryogenic receptacles must be constructed to meet the following requirements:

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9. Open cryogenic receptacles must bear the following marks permanently affixed, e.g. by stamping, engraving or etching:

- the manufacturer's name and address;
- the model number or name;
- the serial or batch number;
- the UN number and proper shipping name of gases for which the receptacle is intended;
- the capacity of the receptacle in litres.

*Note.— The size of the ~~marking~~ **mark** must be as set out for cylinders in Part 6;5.2.7.1. Open cryogenic receptacles manufactured prior to 1 January 2012 are not required to be so marked.*

10. Open cryogenic receptacles are permitted for nitrogen, argon, krypton, neon and xenon refrigerated liquids.

DGP/25-WP/2 (see paragraph 3.2.4.1):

Packing Instruction 203

Passenger and cargo aircraft for UN 1950 and 2037 only

The general packing requirements of 4;1 must be met.

For the purposes of this packing instruction, a receptacle is considered to be an inner packaging.

Note.— "Receptacle" has the same meaning as set out in 1;3. Any reference in this packing instruction to receptacle will include "aerosols" of UN 1950 and "receptacles, small, containing gas" and "gas cartridges" of UN 2037.

Metal aerosols (IP.7, IP.7A, IP.7B) and non-refillable receptacles containing gas (gas cartridges)

Non-refillable metal aerosols and non-refillable receptacles containing gas (gas cartridges) must not exceed 1 000 mL capacity.

The following conditions must be met:

- a) the pressure in the receptacle must not exceed 1 500 kPa at 55°C and each receptacle must be capable of withstanding without bursting a pressure of at least 1.5 times the equilibrium pressure of the contents at 55°C;
- b) if the pressure in the receptacle exceeds 970 kPa at 55°C but does not exceed 1 105 kPa at 55°C, an IP.7, IP.7A or IP.7B metal receptacle must be used;
- c) if the pressure in the receptacle exceeds 1 105 kPa at 55°C but does not exceed 1 245 kPa at 55°C, an IP.7A or IP.7B metal receptacle must be used;
- d) if the pressure in the receptacle exceeds 1 245 kPa at 55°C, an IP.7B metal receptacle must be used;

- e) IP.7B metal receptacles having a minimum burst pressure of 1 800 kPa may be equipped with an inner capsule charged with a non-flammable, non-toxic compressed gas to provide the propellant function. In this case, the pressures indicated in a), b), c) or d) do not apply to the pressure within the capsule for an aerosol. The quantity of gas contained in the capsule must be so limited such that the minimum burst pressure of the receptacle would not be exceeded if the entire gas content of the capsule were released into the outer metal receptacle;
- f) the liquid content must not completely fill the closed receptacle at 55°C;
- g) each receptacle exceeding 120 mL capacity must have been heated until the pressure in the receptacle is equivalent to the equilibrium pressure of the contents at 55°C, without evidence of leakage, distortion or other defect. For aerosols, non-flammable (tear gas devices) this heat test applies to all aerosols regardless of their capacity.

Plastic aerosols (IP.7C)

Non-refillable plastic aerosols must not exceed 120 mL capacity, except when the propellant is a non-flammable, non-toxic gas and the contents are not dangerous goods in accordance with the provisions of these ~~Technical~~ Instructions, in which case the quantity must not exceed 500 mL.

The following conditions must be met:

- a) the contents must not completely fill the closed receptacle at 55°C;
- b) the pressure in the receptacle may not exceed 970 kPa at 55°C; and
- c) each receptacle must be leak tested in accordance with the provisions of 6;3.2.8.1.6.

Non-flammable aerosols containing medical preparations or biological products

Aerosols, non-flammable, containing only a non-toxic substance or substances and biological products or a medical preparation which will be deteriorated by a heat test, are acceptable in inner non-refillable receptacles not exceeding 575 mL capacity each, providing all the following conditions are met:

- a) the pressure in the aerosol must not exceed 970 kPa at 55°C;
- b) the liquid contents must not completely fill the closed receptacle at 55°C;
- c) one aerosol out of each lot of 500 or less must be heated until the pressure in the aerosol is equivalent to the equilibrium pressure of the contents at 55°C, without evidence of leakage, distortion or other defect;
- d) the valves must be protected by a cap or other suitable means during transport.

<u>UN number and name</u>	<u>Net quantity per package</u>	
	<u>Passenger</u>	<u>Cargo</u>
<u>UN 1950 Aerosols, flammable</u>	<u>75 kg</u>	<u>150 kg</u>
<u>UN 1950 Aerosols, flammable (engine starting fluid)</u>	<u>Forbidden</u>	<u>150 kg</u>
<u>UN 1950 Aerosols, non-flammable</u>	<u>75 kg</u>	<u>150 kg</u>
<u>UN 1950 Aerosols, non-flammable (tear gas devices)</u>	<u>Forbidden</u>	<u>50 kg</u>
<u>UN 2037 Gas cartridges</u>	<u>1 kg</u>	<u>15 kg</u>
<u>UN 2037 Receptacles, small, containing gas</u>	<u>1 kg</u>	<u>15 kg</u>

DGP/25-WP/2 (see paragraph 3.2.4.1) and DGP/25-WP/3 (see paragraph 3.2.4.1.1 b))

ADDITIONAL PACKING REQUIREMENTS

- Packagings must meet Packing Group II performance requirements.
- Release valves on aerosols must be protected by a cap or other suitable means to prevent inadvertent release of the contents during normal conditions of air transport.
- **Receptacles must be tightly packed, so as to prevent excessive movement and inadvertent discharge during normal conditions of transport.**

DGP/25-WP/2 (see paragraph 3.2.4.1)

UN 1950 Aerosols, non-flammable (tear gas devices) – Cargo Aircraft Only

- Only metal receptacles, IP.7, IP.7A, IP.7B are permitted. The aerosols must be individually placed into spiral wound tubes fitted with metal ends or a double-faced fibreboard box with suitable padding before being packed into the outer packaging.

OUTER PACKAGINGS (see 6;3.1)

Boxes

Aluminium (4B)
Fibreboard (4G)
Natural wood (4C1, 4C2)
Other metal (4N)
Plastics (4H1, 4H2)
Plywood (4D)
Reconstituted wood (4F)
Steel (4A)

Drums

Aluminium (1B2)
Fibre (1G)
Other metal (1N2)
Plastics (1H2)
Plywood (1D)
Steel (1A2)

Packing Instruction Y203

Passenger and cargo aircraft for UN 1950 and 2037 only

The requirements of 3;4 must be met.

For the purposes of this packing instruction, a receptacle is considered to be an inner packaging.

Note.— “Receptacle” has the same meaning as set out in 1;3. Any reference in this packing instruction to receptacle will include “aerosols” of UN 1950 and “receptacles, small, containing gas” and “gas cartridges” of UN 2037.

Metal aerosols (IP.7, IP.7A, IP.7B) and non-refillable receptacles containing gas (gas cartridges)

Non-refillable metal aerosols and non-refillable receptacles containing gas (gas cartridges) containing toxic substances must not exceed 120 mL capacity.

All other non-refillable metal aerosols and non-refillable receptacles containing gas (gas cartridges) must not exceed 1 000 mL capacity.

The following conditions must be met:

- a) the pressure in the receptacle must not exceed 1 500 kPa at 55°C and each receptacle must be capable of withstanding without bursting a pressure of at least 1.5 times the equilibrium pressure of the contents at 55°C;
- b) if the pressure in the receptacle exceeds 970 kPa at 55°C but does not exceed 1 105 kPa at 55°C, an IP.7, IP.7A or IP.7B metal receptacle must be used;
- c) if the pressure in the receptacle exceeds 1 105 kPa at 55°C, an IP.7A or IP.7B metal receptacle must be used;
- d) if the pressure in the receptacle exceeds 1 245 kPa at 55°C, an IP.7B metal receptacle must be used;
- e) IP.7B metal receptacles having a minimum burst pressure of 1 800 kPa may be equipped with an inner capsule charged with a non-flammable, non-toxic compressed gas to provide the propellant function. In this case, the pressures indicated in a), b), c) or d) do not apply to the pressure within the capsule for an aerosol. The quantity of gas contained in the capsule must be so limited such that the minimum burst pressure of the receptacle would not be exceeded if the entire gas content of the capsule were released into the outer metal receptacle;
- f) the liquid content must not completely fill the closed receptacle at 55°C;
- g) each receptacle exceeding 120 mL capacity must have been heated until the pressure in the receptacle is equivalent to the equilibrium pressure of the contents at 55°C, without evidence of leakage, distortion or other defect.

Plastic aerosols (IP.7C)

Non-refillable plastic aerosols must not exceed 120 mL capacity, except when the propellant is a non-flammable, non-toxic gas and the contents are not dangerous goods in accordance with the provisions of ~~the Technical Instructions~~ these Instructions, in which case the quantity must not exceed 500 mL.

The following conditions must be met:

- a) the contents must not completely fill the closed receptacle at 55°C;
- b) the pressure in the receptacle may not exceed 970 kPa at 55°C; and
- c) each receptacle must be leak tested in accordance with the provisions of 6;3.2.8.1.6.

Non-flammable aerosols containing medical preparations or biological products

Aerosols, non-flammable, containing only a non-toxic substance or substances and biological products or a medical preparation which will be deteriorated by a heat test, are acceptable in inner non-refillable receptacles not exceeding 575 mL capacity each, providing all the following conditions are met:

- a) the pressure in the aerosol must not exceed 970 kPa at 55°C;
- b) the liquid contents must not completely fill the closed receptacle at 55°C;
- c) one aerosol out of each lot of 500 or less must be heated until the pressure in the aerosol is equivalent to the equilibrium pressure of the contents at 55°C, without evidence of leakage, distortion or other defect;
- d) the valves must be protected by a cap or other suitable means during transport.

It was noted during review post DGP-WG/15 that the net quantities per package permitted were not provided as they were for Packing Instruction 203. They are added here for the sake of consistency:

<i>UN number and name</i>	<i>Net quantity per package</i>
UN 1950 <u>Aerosols, flammable</u>	<u>30 kg G</u>
UN 1950 <u>Aerosols, flammable (engine starting fluid)</u>	<u>30 kg G</u>
UN 1950 <u>Aerosols, non-flammable</u>	<u>30 kg G</u>
UN 1950 <u>Aerosols, non-flammable (tear gas devices)</u>	<u>30 kg G</u>
UN 2037 <u>Gas cartridges</u>	<u>1 kg</u>
UN 2037 <u>Receptacles, small, containing gas</u>	<u>1 kg</u>

UN Model Regulations, packing instruction P207, ST/SG/AC.10/42/Add.1

The words “and inadvertent discharge during normal conditions of transport” is included in the 18th revised edition of the UN Model Regulations. DGP-WG/15 was invited to consider whether these words should be included in the Technical Instructions along with the word “excessive” introduced through ST/SG/AC.10/42/Add.1.

ADDITIONAL PACKING REQUIREMENTS

- Release valves on aerosols must be protected by a cap or other suitable means to prevent inadvertent release of the contents during normal conditions of air transport.
- [Receptacles must be tightly packed, so as to prevent excessive movement and inadvertent discharge during normal conditions of transport.]

OUTER PACKAGINGS (see 6;3.1)

Boxes

Aluminium
Fibreboard
Natural wood
Other metal
Plastics
Plywood
Reconstituted wood
Steel

Drums

Aluminium
Fibre
Other metal
Plastics
Plywood
Steel

Packing Instruction 204

The general packing requirements of 4;1 must be met.

~~Aerosols, non flammable, containing biological products or a medical preparation which will be deteriorated by a heat test, are acceptable in inner non-refillable receptacles not exceeding 575 mL capacity each, providing all the following conditions are met:~~

- ~~— a) the pressure in the aerosol must not exceed 970 kPa at 55°C;~~
- ~~— b) the liquid contents must not completely fill the closed receptacle at 55°C;~~
- ~~— c) one aerosol out of each lot of 500 or less must be heated until the pressure in the aerosol is equivalent to the equilibrium pressure of the contents at 55°C, without evidence of leakage, distortion or other defect;~~
- ~~— d) the valves must be protected by a cap or other suitable means during transport;~~
- ~~— e) aerosols must be tightly packed, so as to prevent movement, in wooden boxes (4C1, 4C2), plywood boxes (4D), reconstituted wood boxes (4F), fibreboard boxes (4G) or plastic boxes (4H1, 4H2) of Packing Group II.~~

Packing Instruction Y204

The requirements of 3;4 must be met.

Single packagings are not permitted.

COMBINATION PACKAGINGS:

INNER:

~~Aerosols, non flammable, containing only a non-toxic substance or substances and biological products or a medical preparation which will be deteriorated by a heat test, are acceptable in inner non-refillable receptacles not exceeding 575 mL capacity each, providing all the following conditions are met:~~

- ~~— a) the pressure in the aerosol must not exceed 970 kPa at 55°C;~~
- ~~— b) the liquid contents must not completely fill the closed receptacle at 55°C;~~
- ~~— c) one aerosol out of each lot of 500 or less must be heated until the pressure in the aerosol is equivalent to the equilibrium pressure of the contents at 55°C, without evidence of leakage, distortion or other defect;~~
- ~~— d) the valves must be protected by a cap or other suitable means during transport;~~
- ~~— e) aerosols must be tightly packed, so as to prevent movement, in one of the following boxes:~~

OUTER:

Boxes

- ~~— Fibreboard~~
- ~~— Plastics~~
- ~~— Plywood~~
- ~~— Reconstituted wood~~
- ~~— Wooden~~

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Packing Instruction 212

The general packing requirements of 4;1 must be met.

~~Aerosols, non flammable, which are tear gas devices are permitted in inner non-refillable metal receptacles not exceeding 1 000 mL capacity each providing all the following conditions are met:~~

- ~~— a) the pressure in the aerosol must not exceed 1 500 kPa at 55°C and each receptacle must be capable of withstanding without bursting a pressure of at least 1.5 times the equilibrium pressure of the contents at 55°C;~~
- ~~— b) if the pressure in the aerosol does not exceed 1 105 kPa at 55°C, an IP.7, IP.7A or IP.7B metal receptacle must be used;~~
- ~~— c) if the pressure in the aerosol exceeds 1 105 kPa at 55°C but does not exceed 1 245 kPa at 55°C, an IP.7A or IP.7B metal receptacle must be used;~~
- ~~— d) if the pressure in the aerosol exceeds 1 245 kPa at 55°C, an IP.7B metal receptacle must be used;~~
- ~~— e) IP.7B metal receptacles having a minimum burst pressure of 1 800 kPa may be equipped with an inner capsule charged with a non-flammable, non-toxic compressed gas to provide the propellant function. In this case, the pressures indicated in a), b), c) or d) do not apply to the pressure within the capsule. The quantity of gas contained in the capsule must be so limited such that the minimum burst pressure of the receptacle would not be exceeded if the entire gas content of the capsule were released into an aerosol;~~
- ~~— f) the liquid content must not completely fill the closed receptacle at 55°C;~~

- ~~g) each aerosol must have been heated until the pressure in the aerosol is equivalent to the equilibrium pressure of the contents at 55°C, without evidence of leakage, distortion or other defect;~~
- ~~h) the valves must be protected by a cap or other suitable means during transport;~~
- ~~i) aerosols must be individually placed into spiral wound tubes fitted with metal ends or a double faced fibreboard box with suitable padding, which must be tightly packed in wooden boxes (4C1, 4C2), plywood boxes (4D), reconstituted wood boxes (4F), fibreboard boxes (4G) or plastic boxes (4H1, 4H2) of Packing Group II. Maximum net quantity per package is 50 kg.~~

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UN Model Regulations, packing instruction P205, ST/SG/AC.10/42/Add.1 and DGP/25-WP/3
(see paragraph 3.2.4.1)

Packing Instruction 214

Cargo aircraft only for UN 3468 only

This Instruction applies to storage systems containing hydrogen absorbed in a metal hydride (UN 3468) individually or when contained in equipment and apparatus when transported on cargo aircraft.

- 1) For metal hydride storage systems, the general packing requirements of 4;4.1 must be met.
- 2) Only cylinders not exceeding 150 L in water capacity and having a maximum developed pressure not exceeding 25 MPa are covered by this packing instruction.
- 3) Metal hydride storage systems meeting the applicable requirements of 6;5 for the construction and testing of cylinders containing gas may be used for the transport of hydrogen only.
- 4) When steel cylinders or composite cylinders with steel liners are used, only those bearing the "H" mark, in accordance with 6;5.2.9.2 j) are permitted.
- 5) Metal hydride storage systems must meet the service conditions, design criteria, rated capacity, type tests, batch tests, routine tests, test pressure, rated charging pressure and provisions for pressure relief devices for transportable metal hydride storage systems specified in ISO 16111:2008, and their conformity and approval must be assessed in accordance with 6;5.2.5.
- 6) Metal hydride storage systems must be filled with hydrogen at a pressure not exceeding the rated charging pressure shown in the permanent markings **mark** on the system as specified in ISO 16111:2008.
- 7) The periodic test requirements for a metal hydride storage system must be in accordance with ISO 16111:2008 and carried out in accordance with 6;5.2.6, and the interval between periodic inspections must not exceed five years.
- 8) Storage systems with a water capacity of less than 1 L must be packaged in rigid outer packagings constructed of suitable material of adequate strength and design in relation to the packaging capacity and its intended use. They must be adequately secured or cushioned so as to prevent damage during normal conditions of transport.
- 9) Maximum net quantity per package for cargo aircraft is 100 kg of metal hydride storage systems, including when such storage systems are packed with equipment or contained in equipment.

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UN Model Regulations, packing instruction P206, ST/SG/AC.10/42/Add.1 and DGP/25-WP/3 (see paragraph 3.2.4.1)

Packing Instruction 218

Passenger and cargo aircraft for UN 3500, 3501, 3502, 3503, 3504 and 3505 only

General requirements

The general requirements of 4;4.1 applicable to cylinders must be met. Cylinders, constructed as specified in 6;5 are authorized for the transport of UN 3500, UN 3501, UN 3502, UN 3503, UN 3504 and UN 3505. Cylinders other than UN marked and certified cylinders may be used if the design, construction, testing, approval and ~~markings~~ marks conform to the requirements of the appropriate national authority of the State in which they are approved and filled. The substances contained must be permitted in cylinders and permitted for air transport according to these Instructions. Cylinders for which prescribed periodic tests have become due must not be charged and offered for transport until such retests have been successfully completed.

Compatibility requirements

- The construction materials of the cylinders and their accessories must be compatible with the contents and must not react to form harmful or dangerous compounds therewith.
- The necessary steps must be taken to prevent dangerous reactions (i.e. polymerization or decomposition) during transport. If necessary, stabilization or addition of an inhibitor may be required.

Periodic inspection

- The maximum test period for periodic inspection of the cylinders must be 5 years.

ADDITIONAL PACKING REQUIREMENTS

- a) Cylinders must be so filled that at 50°C the non-gaseous phase does not exceed 95% of their water capacity and they are not completely filled at 60°C. When filled, the internal pressure at 65°C must not exceed the test pressure of the cylinders. The vapour pressures and volumetric expansion of all substances in the cylinders must be taken into account.
- b) Spray application equipment (such as a hose and wand assembly) must not be connected during transport.
- c) The minimum test pressure must be in accordance with Packing Instruction 200 for the propellant but must not be less than 20 bar.
- d) Non-refillable cylinders used may have a water capacity in litres not exceeding 1 000 litres divided by the test pressure expressed in bars provided capacity and pressure restrictions of the construction standard comply with ISO 11118:1999, which limits the maximum capacity to 50 litres.
- e) For liquids charged with a compressed gas both components — the liquid phase and the compressed gas — have to be taken into consideration in the calculation of the internal pressure in the cylinder. When experimental data is not available, the following steps must be carried out:
 - 1) Calculation of the vapour pressure of the liquid component and of the partial pressure of the compressed gas at 15°C (filling temperature);
 - 2) Calculation of the volumetric expansion of the liquid phase resulting from the heating from 15°C to 65°C and calculation of the remaining volume for the gaseous phase;
 - 3) Calculation of the partial pressure of the compressed gas at 65°C considering the volumetric expansion of the liquid phase;
 - Note.— The compressibility factor of the compressed gas at 15°C and 65°C must be considered.
 - 4) Calculation of the vapour pressure of the liquid component at 65°C;
 - 5) The total pressure is the sum of the vapour pressure of the liquid component and the partial pressure of the compressed gas at 65°C;
 - 6) Consideration of the solubility of the compressed gas at 65°C in the liquid phase.

The test pressure of the cylinders ~~or pressure drums~~ must not be less than the calculated total pressure minus 100 kPa (1 bar).

If the solubility of the compressed gas in the liquid component is not known for the calculation, the test pressure can be calculated without taking the gas solubility (sub-paragraph f) into account.

OUTER PACKAGINGS*Boxes**Drums**Jerricans*

Strong outer packagings

UN Model Regulations, packing instruction P208, ST/SG/AC.10/42/Add.1 and DGP/25-WP/3 (see paragraph 3.2.4.1)

Packing Instruction 219

For cylinders, the general packing requirements of 4;1.1 and 4;4.1.1 must be met.

This Instruction applies to Class 2 adsorbed gases.

- 1) The following packagings are permitted provided the general packing requirements of 4.1.1 are met:
 - a) Cylinders constructed as specified in 6;5.2 and in accordance with ISO 11513:2011 or ISO 9809-1:2010; and
 - b) Cylinders constructed before 1 January 2016 in accordance with 6;5.3 and a specification approved by the appropriate national authorities of the countries of transport and use.
- 2) The pressure of each filled cylinder must be less than 101.3 kPa at 20°C and less than 300 kPa at 50°C.
- 3) The minimum test pressure of the cylinder is 21 bar.
- 4) The minimum burst pressure of the cylinder is 94.5 bar.
- 5) The internal pressure at 65°C of the filled cylinder must not exceed the test pressure of the cylinder.
- 6) The adsorbent material must be compatible with the cylinder and must not form harmful or dangerous compounds with the gas to be adsorbed. The gas in combination with the adsorbent material must not affect or weaken the cylinder or cause a dangerous reaction (e.g. a catalyzing reaction).
- 7) The quality of the adsorbent material must be verified at the time of each fill to assure the pressure and chemical stability requirements of this packing instruction are met each time an adsorbed gas package is offered for transport.
- 8) The adsorbent material must not meet the criteria of any of the classes or divisions in these Instructions.
- 9) The filling procedure must be in accordance with Annex A of ISO 11513:2011.
- 10) The maximum period for periodic inspections is five years.
- 11) The construction materials of the cylinders and their accessories must be compatible with the contents and must not react to form harmful or dangerous compounds therewith.

UN Model Regulations, packing instruction P005, ST/SG/AC.10/42/Add.1, DGP/25-WP/3 (see paragraph 3.2.3.2.1 d)) and DGP/25-WP/3 (see paragraph 3.2.4.1)

Packing Instruction ~~951~~ 220

Cargo aircraft only for UN ~~3466~~3529 only
(See Packing Instruction ~~950-378~~ for flammable liquid-powered vehicles and engines or machinery, Packing Instruction 950 for flammable liquid-powered vehicles, Packing Instruction 951 for flammable gas-powered vehicles, or Packing Instruction 952 for battery-powered equipment and vehicles or Packing Instruction 972 for engines or machinery containing only environmentally hazardous fuels)

General requirements

Part 4, Chapter 1 requirements must be met, including:

Compatibility requirements

- Substances must be compatible with their packagings as required by 4;1.1.3.

<i>UN number and proper shipping name</i>	<i>Quantity — passenger</i>	<i>Quantity — cargo</i>
UN 3466 <u>3529</u> Engines, internal combustion, flammable gas powered, Vehicle, flammable gas powered or Vehicle, fuel cell, flammable gas powered, or Engine, fuel cell, flammable gas powered <u>or Machinery, internal combustion, flammable gas powered or Machinery, fuel cell, flammable gas powered</u>	Forbidden	No limit

ADDITIONAL PACKING REQUIREMENTS

The following general requirements are included in UN SP 363 sub-paragraph g) and not in corresponding Special Provision A208 of the Technical Instructions. It was considered more appropriate to include these requirements in this packing instructions (see note before Special Provision A208 in DGP/25-WP/13).

General

- 1) The engine or machinery, including the means of containment containing dangerous goods, must be in compliance with the construction requirements specified by the appropriate national authority;
- 2) The engines or machinery must be oriented to prevent inadvertent leakage of dangerous goods and secured by means capable of restraining the engines or machinery to prevent any movement during transport which would change the orientation or cause them to be damaged

Flammable gas vessels

- 1) for flammable gas-powered ~~vehicles~~, machines or equipment, pressurized vessels containing the flammable gas must be completely emptied of flammable gas. Lines from vessels to gas regulators, and gas regulators themselves, must also be drained of all trace of flammable gas. To ensure that these conditions are met, gas shut-off valves must be left open and connections of lines to gas regulators must be left disconnected upon delivery of the ~~vehicle~~ engine or machinery to the operator. Shut-off valves must be closed and lines reconnected at gas regulators before loading ~~the vehicle~~ aboard the aircraft;

or alternatively,

- 2) flammable gas-powered ~~vehicles~~, machines or equipment that have pressure receptacles (fuel tanks) equipped with electrically operated valves that close automatically in case the power is disconnected, or with manual shut-off valves, may be transported under the following conditions:
 - i) the tank shut-off valves must be in the closed position and in the case of electrically operated valves, power to those valves must be disconnected;

- ii) after closing the tank shut-off valves, the ~~vehicle~~, equipment or machinery must be operated until it stops from lack of fuel before being loaded aboard the aircraft;
- iii) in no part of the closed system must the remaining pressure of compressed gases exceed 5 per cent of the maximum allowable working pressure of the pressure receptacle (fuel tank) system, or more than 2 000 kPa (20 bar), whichever is the lower.

Batteries

All batteries must be installed and securely fastened in the battery holder of the ~~vehicle~~, machine or equipment and must be protected in such a manner so as to prevent damage and short circuits. In addition:

- 1) if spillable batteries are installed, and it is possible for the ~~vehicle~~, machine or equipment to be handled in such a way that batteries would not remain in their intended orientation, they must be removed and packed according to Packing Instruction 492 or 870 as applicable;
- 2) if lithium batteries are installed, they must meet the provisions of Part 2;9.3, unless otherwise approved by the appropriate authority of the State of Origin, must be securely fastened in the ~~vehicle~~, machinery or equipment and must be protected in such a manner so as to prevent damage and short circuits; and
- 3) if sodium batteries are installed they must conform to the requirements of Special Provision A94.

Other operational equipment

- 1) Dangerous goods required for the operation or safety of the ~~vehicle~~, machine or equipment, such as fire extinguishers, tire inflation canisters or safety devices, must be securely mounted in the ~~vehicle~~, machine or equipment. ~~Aircraft may also contain other articles and substances which would otherwise be classified as dangerous goods but which are installed in that aircraft in accordance with the pertinent airworthiness requirements and operating regulations. If fitted, life rafts, emergency escape slides and other inflation devices must be protected such that they cannot be activated accidentally. Vehicles containing dangerous goods identified in Table 3-1 as forbidden on passenger aircraft may only be transported on cargo aircraft. Replacements for the dangerous goods permitted must not be carried under this packing instruction.~~
- 2) ~~Vehicles equipped with theft protection devices, installed radio communications equipment or navigational systems must have such devices, equipment or systems disabled.~~

Internal combustion or fuel cell engine shipped separately (not installed)

- 1) When internal combustion engines or fuel cell engines are being shipped separately, all fuel, coolant or hydraulic systems remaining in or on the engine must be drained as far as practicable and all disconnected fluid pipes must be sealed with leakproof caps, which are positively retained.
- 2) This requirement also applies to ~~vehicles~~, machines or equipment containing internal combustion engines or fuel cell engines which are being shipped in a dismantled state such that fuel lines have been disconnected.

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Chapter 5

CLASS 3 — FLAMMABLE LIQUIDS

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Packing Instruction ~~950~~ **378**

Passenger and cargo aircraft for UN ~~3166~~ **3528** only

(See Packing Instruction ~~951~~ **220** for flammable gas-powered vehicles and engines or machinery, Packing Instruction 950 for flammable liquid-powered vehicles, Packing Instruction 951 for flammable gas-powered vehicles, or Packing Instruction 952 for battery-powered equipment and vehicles or Packing Instruction 972 for engines or machinery containing only environmentally hazardous fuels)

General requirements

Part 4, Chapter 1 requirements must be met, including:

Compatibility requirements

- Substances must be compatible with their packagings as required by 4;1.1.3.

<i>UN number and proper shipping name</i>	<i>Quantity — passenger</i>	<i>Quantity — cargo</i>
UN 3166 3528 Engines, internal combustion, flammable liquid powered or Machinery, internal combustion, flammable liquid powered Vehicle, flammable liquid powered or Vehicle, fuel cell, flammable liquid powered or Engine, fuel cell, flammable powered or Machinery, fuel cell, flammable liquid powered	No limit	No limit

ADDITIONAL PACKING REQUIREMENTS

The following general requirements are included in UN SP 363 sub-paragraph g) and not in corresponding Special Provision A208 of the Technical Instructions. It was considered more appropriate to include these requirements in this packing instruction (see note before Special Provision A208 in DGP/25-WP/13).

General

- 1) The engine or machinery, including the means of containment containing dangerous goods, must be in compliance with the construction requirements specified by the appropriate national authority;
- 2) Any valves or openings (e.g. venting devices) must be closed during transport;
- 3) The engines or machinery must be oriented to prevent inadvertent leakage of dangerous goods and secured by means capable of restraining the engines or machinery to prevent any movement during transport which would change the orientation or cause them to be damaged.

Flammable liquid fuel tanks

Except as otherwise provided for in this packing instruction, fuel tanks must be drained of fuel and tank caps fitted securely. Special precautions are necessary to ensure complete drainage of the fuel system of ~~vehicles, machines or equipment incorporating internal combustion engines, such as lawn mowers and outboard motors, where such machines or equipment could possibly be handled in other than an upright position.~~ ~~When it is not possible to handle in other than an upright position, vehicles, except those with diesel engines, must be drained of fuel as far as practicable, and if any fuel remains, it must not exceed one-quarter of the tank capacity.~~

Diesel engines

~~Vehicles equipped with diesel engines are excepted from the requirement to drain the fuel tanks, provided that a sufficient ullage space has been left inside the tank to allow fuel expansion without leakage, and the tank caps are tightly closed. A careful check must be made to ensure there are no fuel leakages.~~

Batteries

All batteries must be installed and securely fastened in the battery holder of the ~~vehicle~~, machine or equipment and must be protected in such a manner so as to prevent damage and short circuits. In addition:

- 1) if spillable batteries are installed, and it is possible for the ~~vehicle~~, machine or equipment to be handled in such a way that batteries would not remain in their intended orientation, they must be removed and packed according to Packing Instruction 492 or 870 as applicable;
- 2) if lithium batteries are installed, they must meet the provisions of Part 2;9.3, unless otherwise approved by the appropriate authority of the State of Origin, must be securely fastened in the ~~vehicle~~, machine or equipment and must be protected in such a manner so as to prevent damage and short circuits; and
- 3) if sodium batteries are installed they must conform to the requirements of Special Provision A94.

Other operational equipment

- 1) Dangerous goods required for the operation or safety of the ~~vehicle~~, machine or equipment, such as fire extinguishers, tire inflation canisters or safety devices, must be securely mounted in the ~~vehicle~~, machine or equipment. ~~Aircraft may also contain other articles and substances which would otherwise be classified as dangerous goods but which are installed in that aircraft in accordance with the pertinent airworthiness requirements and operating regulations. If fitted, life rafts, emergency escape slides and other inflation devices must be protected such that they cannot be activated accidentally. Vehicles containing dangerous goods identified in Table 3-1 as forbidden on passenger aircraft may only be transported on cargo aircraft. Replacements for the dangerous goods permitted must not be carried under this packing instruction.~~
- 2) ~~Vehicles equipped with theft protection devices, installed radio communications equipment or navigational systems must have such devices, equipment or systems disabled.~~

Internal combustion or fuel cell engine shipped separately (not installed)

- 1) When internal combustion engines or fuel cell engines are being shipped separately, all fuel, coolant or hydraulic systems remaining in or on the engine must be drained as far as practicable and all disconnected fluid pipes must be sealed with leakproof caps, which are positively retained.
- 2) This requirement also applies to vehicles, ~~machines or equipment~~ containing internal combustion engines or fuel cell engines which are being shipped in a dismantled state such that fuel lines have been disconnected.

Chapter 6

**CLASS 4 — FLAMMABLE SOLIDS; SUBSTANCES
LIABLE TO SPONTANEOUS COMBUSTION;
SUBSTANCES WHICH, IN CONTACT WITH WATER,
EMIT FLAMMABLE GASES**

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UN Model Regulations, packing instruction P412, ST/SG/AC.10/42/Add.1 and DGP/25-WP/3 (see paragraph 3.2.4.1)

Packing Instruction 450

Passenger and cargo aircraft for UN 3527 (Packing Group II or III) only

General requirements

Part 4, Chapter 1 requirements must be met, including:

1) Compatibility requirements

- Substances must be compatible with their packagings as required by 4;1.1.3.
- Metal packagings must be corrosion resistant or be protected against corrosion for substances with a Class 8 subsidiary risk.

2) Closure requirements

- Closures must meet the requirements of 4;1.1.4.

<u>COMBINATION PACKAGINGS</u>						<u>SINGLE PACKAGINGS</u>
<i><u>Packing conditions</u></i>	<i><u>Inner packaging (see 6:3.2)</u></i>	<i><u>Inner packaging quantity (per receptacle) — for base liquid material</u></i>	<i><u>Inner packaging quantity (per receptacle) — for liquid activator</u></i>	<i><u>Inner packaging quantity (per receptacle) — for solid activator</u></i>	<i><u>Total quantity per package</u></i>	
Activator (Organic peroxide)	Plastics*	n/a	125 mL	500 g	5 kg	No
	Metal*	n/a	125 mL	500 g		
Base material Division 4.1 Packing Group II	Glass	1.0 kg	n/a	n/a		
	Plastics	5.0 kg	n/a	n/a		
	Metal	5.0 kg	n/a	n/a		
Activator (Organic peroxide)	Plastics*	n/a	125 mL	500 g		
	Metal*	n/a	125 mL	500 g		
Base material Division 4.1 Packing Group III	Glass	2.5 kg	n/a	n/a		
	Plastics	10.0 kg	n/a	n/a		
	Metal	10.0 kg	n/a	n/a		

*Including tubes.

The total quantity of kits per package is to be calculated on a one-to-one basis of their volume, i.e. 1 L equal to 1 kg.

ADDITIONAL PACKING REQUIREMENTS FOR COMBINATION PACKAGINGS

The components may be placed in the same outer packaging provided that they will not interact dangerously in the event of leakage (see 4;1.1.7).

OUTER PACKAGINGS OF COMBINATION PACKAGINGS (see 6:3.1)

Boxes

- Aluminium (4B)
- Fibreboard (4G)
- Natural wood (4C1, 4C2)
- Other metal (4N)
- Plastics (4H1, 4H2)
- Plywood (4D)
- Reconstituted wood (4F)
- Steel (4A)

Drums

- Aluminium (1B2)
- Fibre (1G)
- Other metal (1N1)
- Plastics (1H1)
- Plywood (1D)
- Steel (1A1)

Jerricans

- Aluminium (3B1)
- Plastics (3H1)
- Steel (3A1)

Packing Instruction Y450

Limited quantities
Passenger and cargo aircraft for UN 3527 (Packing Group II or III) only

General requirements

Part 4, Chapter 1 requirements must be met (except that 4;1.1.2, 1.1.9 c), 1.1.9 e), 1.1.16, 1.1.18 and 1.1.20 do not apply), including:

1) Compatibility requirements

- Substances must be compatible with their packagings as required by 4;1.1.3.
- Metal packagings must be corrosion resistant or be protected against corrosion for substances with a Class 8 subsidiary risk.

2) Closure requirements

- Closures must meet the requirements of 4;1.1.4.

3) Limited quantity requirements

- Part 3, Chapter 4 requirements must be met, including:
 - the capability of the package to pass a 1.2 m drop test;
 - a 24-hour stacking test; and
 - inner packagings for liquids must be capable of passing a pressure differential test (4;1.1.6).

COMBINATION PACKAGINGS							SINGLE PACKAGINGS
<i>Packing conditions</i>	<i>Inner packaging (see 6;3.2)</i>	<i>Inner packaging quantity (per receptacle) — for base liquid material</i>	<i>Inner packaging quantity (per receptacle) — for liquid activator</i>	<i>Inner packaging quantity (per receptacle) — for solid activator</i>	<i>Total quantity per package</i>	<i>Total gross mass per package</i>	
Activator (Organic peroxide)	Plastics*	n/a	30 mL	100 g	1 kg	30 kg	No
	Metal*	n/a	30 mL	100 g			
Base material Division 4.1 Packing Group II	Glass	1.0 kg	n/a	n/a			
	Plastics	1.0 kg	n/a	n/a			
	Metal	1.0 kg	n/a	n/a			
Activator (Organic peroxide)	Plastics*	n/a	30 mL	100 g			
	Metal*	n/a	30 mL	100 g			
Base material Division 4.1 Packing Group III	Glass	2.5 kg	n/a	n/a			
	Plastics	5.0 kg	n/a	n/a			
	Metal	5.0 kg	n/a	n/a			

*Including tubes.

The total quantity of kits per package is to be calculated on a one-to-one basis of their volume, i.e. 1 L equal to 1 kg.

ADDITIONAL PACKING REQUIREMENTS FOR COMBINATION PACKAGINGS

The components may be placed in the same outer packaging provided that they will not interact dangerously in the event of leakage (see 4;1.1.7).

OUTER PACKAGINGS OF COMBINATION PACKAGINGS (see 6:3.1)

Boxes

- Aluminium
- Fibreboard
- Natural wood
- Other metal
- Plastics
- Plywood
- Reconstituted wood
- Steel

Drums

- Aluminium
- Fibre
- Other metal
- Plastics
- Plywood
- Steel

Jerricans

- Aluminium
- Plastics
- Steel

UN Model Regulations, P406, PP48, ST/SG/AC.10/42/Add.1 and DGP/25-WP/3
(see paragraph 3.2.4.1.1 c))

Packing Instruction 451

Passenger and cargo aircraft — wetted explosives (Packing Group I)

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ADDITIONAL PACKING REQUIREMENTS FOR COMBINATION PACKAGINGS

- Packagings must be designed and constructed to prevent the loss of water or alcohol content or the content of the phlegmatizer.
- Packagings must be so constructed and closed so as to avoid an explosive over pressure or pressure build-up of more than 300 kPa (3 bar).
- The type of packaging and maximum permitted quantity per packaging are limited by the provisions of Part 2;1.5.2 and may be less than the limits shown above.
- Plastic or glass inner packagings must be packed in tightly closed metal or rigid plastic receptacles before packing in outer packagings. Inner packagings must be packed with absorbent material in sufficient quantity to absorb the contents in the event of leakage.

For UN 3474

Metal packagings must not be used. Packagings of other material with a small amount of metal, for example metal closures or other metal fittings such as those mentioned in 6:3, are not considered metal packagings.

OUTER PACKAGINGS OF COMBINATION PACKAGINGS (see 6:3.1)

Boxes

- Aluminium (4B)
- Fibreboard (4G)
- Natural wood (4C1, 4C2)
- Other metal (4N)
- Plastics (4H1, 4H2)
- Plywood (4D)
- Reconstituted wood (4F)
- Steel (4A)

Drums

- Aluminium (1B2)
- Fibre (1G)
- Other metal (1N2)
- Plastics (1H1, 1H2)
- Plywood (1D)
- Steel (1A2)

Jerricans

- Aluminium (3B2)
- Other metal (3N2)
- Plastics (3H1, 3H2)
- Steel (3A2)

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Packing Instruction 459

Passenger and cargo aircraft — self-reactive substances and polymerizing substances

General requirements

Part 4, Chapter 1 requirements must be met, including:

1) Compatibility requirements

- Substances must be compatible with their packagings as required by 4;1.1.3.

2) Closure requirements

- Closures must meet the requirements of 4;1.1.4.

COMBINATION PACKAGINGS							SINGLE PACKAGINGS
UN number and proper shipping name	Inner packaging (see 6;3.2)	Inner packaging quantity (per receptacle) — passenger	Total quantity per package — passenger	Inner packaging quantity (per receptacle) — cargo	Total quantity per package — cargo		
Liquids							
UN 3223	Self-reactive liquid type C	Plastics	0.5 L	5 L	1.0 L	10 L	No
UN 3225	Self-reactive liquid type D	Plastics	0.5 L	5 L	1.0 L	10 L	
UN 3227	Self-reactive liquid type E	Plastics	1.0 L	10 L	2.5 L	25 L	
UN 3229	Self-reactive liquid type F	Plastics	1.0 L	10 L	2.5 L	25 L	
<u>UN 3532</u>	<u>Polymerizing substance, liquid, stabilized, n.o.s.*</u>	<u>Plastics</u>	<u>1.0 L</u>	<u>10 L</u>	<u>2.5 L</u>	<u>25 L</u>	
Solids							
UN 3224	Self-reactive solid type C	Plastics	0.5 kg	5 kg	1.0 kg	10 kg	No
		Plastic bag	0.5 kg	5 kg	1.0 kg	10 kg	
UN 3226	Self-reactive solid type D	Plastics	0.5 kg	5 kg	1.0 kg	10 kg	
		Plastic bag	0.5 kg	5 kg	1.0 kg	10 kg	
UN 3228	Self-reactive solid type E	Plastics	1.0 kg	10 kg	2.5 kg	25 kg	
		Plastic bag	1.0 kg	10 kg	2.5 kg	25 kg	
UN 3230	Self-reactive solid type F	Plastics	1.0 kg	10 kg	2.5 kg	25 kg	
		Plastic bag	1.0 kg	10 kg	2.5 kg	25 kg	
<u>UN 3531</u>	<u>Polymerizing substance, solid, stabilized, n.o.s.*</u>	<u>Plastics</u>	<u>1.0 kg</u>	<u>10 kg</u>	<u>2.5 kg</u>	<u>25 kg</u>	
		<u>Plastic bag</u>	<u>1.0 kg</u>	<u>10 kg</u>	<u>2.5 kg</u>	<u>25 kg</u>	

ADDITIONAL PACKING REQUIREMENTS FOR COMBINATION PACKAGINGS

- Cushioning materials must not be readily combustible.
- Packagings must meet the Packing Group II performance requirements.

OUTER PACKAGINGS OF COMBINATION PACKAGINGS (see 6;3.1)

Boxes

Fibreboard (4G)
Natural wood (4C1, 4C2)
Plastics (4H1, 4H2)
Plywood (4D)
Reconstituted wood (4F)

Drums

Fibre (1G)
Plastics (1H1, 1H2)
Plywood (1D)

Jerricans

Plastics (3H1, 3H2)

Chapter 7

CLASS 5 — OXIDIZING SUBSTANCES; ORGANIC PEROXIDES

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Packing Instructions 553 – 555

Cargo aircraft only

General requirements

Part 4, Chapter 1 requirements must be met, including:

1) Compatibility requirements

- Substances must be compatible with their packagings as required by 4;1.1.3.
- Metal packagings must be corrosion resistant or be protected against corrosion for substances with a Class 8 subsidiary risk.

2) Closure requirements

- Closures must meet the requirements of 4;1.1.4.

COMBINATION PACKAGINGS					SINGLE PACKAGINGS
Packing instruction	Packing Group	Inner packaging (see 6;3.2)	Inner packaging quantity (per receptacle)	Total quantity per package	
553	I	Glass	1.0 L	2.5 L	No
		Plastics	1.0 L		
		Metal	1.0 L		
554	II	Glass	2.5 L	5 L	No
		Plastics	2.5 L		
		Metal	2.5 L		
555	III	Glass	5.0 L	30 L	30 L
		Plastics	5.0 L		
		Metal	5.0 L		

UN Model Regulations, P502, ST/SG/AC.10/42/Add.1 and DGP/25-WP/3 (see paragraph 3.2.4.1)

ADDITIONAL PACKING REQUIREMENTS FOR COMBINATION PACKAGINGS

Packing Group I

- UN 1873 ~~only glass inner packagings are permitted~~, **parts of packagings which are in direct contact with perchloric acid must be constructed of glass or plastics.**
- Inner packagings must be packed with sufficient absorbent material to absorb the entire contents of the inner packagings and placed in a rigid leakproof receptacle before packing in outer packagings.

Packing Group III

- Packagings must meet the Packing Group II performance requirements.

OUTER PACKAGINGS OF COMBINATION PACKAGINGS (see 6;3.1)

Boxes

Aluminium (4B)
Fibreboard (4G)
Natural wood (4C1, 4C2)
Other metal (4N)
Plastics (4H1, 4H2)
Plywood (4D)
Reconstituted wood (4F)
Steel (4A)

Drums

Aluminium (1B1, 1B2)
Fibre (1G)
Other metal (1N1, 1N2)
Plastics (1H1, 1H2)
Steel (1A1, 1A2)

ADDITIONAL PACKING REQUIREMENTS FOR SINGLE PACKAGINGS

Packing Group III

— Packagings must meet the Packing Group II performance requirements.

SINGLE PACKAGINGS FOR PACKING GROUP III (PI 555)

Composites

All (see 6;3.1.18)

Drums

Aluminium (1B1)
Other metal (1N1)
Plastics (1H1)
Steel (1A1)

Jerricans

Aluminium (3B1)
Plastics (3H1)
Steel (3A1)

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Chapter 8

CLASS 6 — TOXIC AND INFECTIOUS SUBSTANCES

UN Model Regulations, P603, ST/SG/AC.10/42/Add.1, DGP/25-WP/3 (see paragraphs 3.2.2.1.2 and 3.2.4.1)

Move Packing Instruction 877 from Chapter 10 and renumber it 603

Packing Instruction ~~877~~603

Passenger and cargo aircraft for UN 3507 only

General requirements

Part 4, Chapter 1 and Part 4;9.1.2, 9.1.4 and 9.1.7 requirements must be met, including:

1) Compatibility requirements

- Substances must be compatible with their packagings as required by 4;1.1.3.
- Metal packagings must be corrosion resistant or be protected against corrosion.

2) Closure requirements

- Closures must meet the requirements of 4;1.1.4.

<i>UN number and name</i>	<i>Quantity per package — passenger</i>	<i>Quantity per package — cargo</i>
UN 3507 Uranium hexafluoride, radioactive material, excepted package, non-fissile or fissile-excepted	Less than 0.1 kg	Less than 0.1 kg

ADDITIONAL PACKING REQUIREMENTS FOR COMBINATION PACKAGINGS

- Substances must be packed in a metal or plastics primary receptacle in a leakproof rigid secondary packaging in a rigid outer packaging.
- Primary inner receptacles must be packed in secondary packagings in a way that, under normal conditions of transport, they cannot break, be punctured or leak their contents into the secondary packaging. Secondary packagings must be secured in outer packagings with suitable cushioning material to prevent movement. If multiple primary receptacles are placed in a single secondary packaging, they must be either individually wrapped or separated so as to prevent contact between them.
- The contents must comply with the provisions of 2;7.2.4.5.2.
- The provisions of 6;7.3 must be met.
- In the case of fissile-excepted material, limits specified in 2;7.2.3.5 and 6;7.10.2.

OUTER PACKAGINGS OF COMBINATION PACKAGINGS (see 6;3.1)

Boxes

Aluminium (4B)
Fibreboard (4G)
Natural wood (4C1, 4C2)
Plastics (4H1, 4H2)
Plywood (4D)
Reconstituted wood (4F)
Steel (4A)

Drums

Aluminium (1B2)
Fibre (1G)
Other metal (1N2)
Plastics (1H2)
Plywood (1D)
Steel (1A2)

Jerricans

Aluminium (3B2)
Plastics (3H2)
Steel (3A2)

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Packing Instruction 620

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Special packing provisions

- a) Shippers of infectious substances must ensure that packages are prepared in such a manner that they arrive at their destination in good condition and present no hazard to persons or animals during transport.
- b) The definition in 1;3, and the general packing requirements of 4;1, apply to infectious substances packages.
- c) An itemized list of contents must be enclosed between the secondary packaging and the outer packaging. When the infectious substances to be transported are unknown, but suspected of meeting the criteria for inclusion in Category A, the words "suspected Category A infectious substance" must be shown in parentheses following the proper shipping name on the itemized list of contents inside the outer packaging.
- d) Before an empty packaging is returned to the shipper, or sent elsewhere, it must be disinfected or sterilized to nullify any hazard, and any label or ~~marking~~ **mark** indicating that it had contained an infectious substance must be removed or obliterated.

UN Model Regulations, P650, ST/SG/AC.10/42/Add.1 and DGP/25-WP/3 (see paragraph 3.2.4.1)

Packing Instruction 650

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- 10) When packages are placed in an overpack, the package ~~markings~~ **marks** required by this packing instruction must either be clearly visible or the ~~markings~~ **marks** must be reproduced on the outside of the overpack and the overpack must be marked with the word "Overpack".
- 11) Infectious substances assigned to UN 3373 which are packed and marked in accordance with this packing instruction are not subject to any other requirement in these Instructions except for the following:
 - a) the name and address of the shipper and of the consignee must be provided on each package;
 - b) the name and telephone number of a person responsible must be provided on a written document (such as an air waybill) or on the package;
 - c) classification must be in accordance with 2;6.3.2;
 - d) the incident reporting requirements in 7;4.4 must be met;
 - e) the inspection for damage or leakage requirements in 7;3.1.3 and 7;3.1.4; and
 - f) passengers and crew members are prohibited from transporting infectious substances either as, or in, carry-on baggage or checked baggage or on their person.

Note.— When the shipper or consignee is also the "person responsible" as referred to in b), the name and address need be marked only once in order to satisfy the name and marking provisions in both a) and b).
- 12) Clear instructions on filling and closing such packages must be provided to the shipper or to the person who prepares the package (e.g. patient) by packaging manufacturers and subsequent distributors to enable the package to be correctly prepared for transport.
- 13) Other dangerous goods must not be packed in the same packaging as Division 6.2 infectious substances unless they are necessary for maintaining the viability, stabilizing or preventing degradation or neutralizing the hazards of the infectious substances. A quantity of 30 ml or less of dangerous goods included in Class 3, 8 or 9 may be packed in each primary receptacle containing infectious substances provided these substances meet the requirements of 3;5. When these small quantities of dangerous goods are packed with infectious substances in accordance with this packing instruction no other requirements in these Instructions need be met.

Additional requirements:

- 1) Alternative packagings for the transport of animal material may be authorized by the competent authority in accordance with the provisions of 4;2.8.

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Chapter 11

CLASS 9 — MISCELLANEOUS DANGEROUS GOODS

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UN Model Regulations, packing instruction P005, ST/SG/AC.10/42/Add.1, DGP/25-WP/3
(see paragraphs 3.2.3.2.1 d) and 3.2.4.1)

Packing Instruction 950

Passenger and cargo aircraft for UN 3166 only

(See [Packing Instruction 220 for flammable gas-powered engines and machinery](#), [Packing Instruction 378 for flammable liquid-powered engines and machinery](#), [Packing Instruction 951 for flammable gas-powered vehicles and engines of](#), [Packing Instruction 952 for battery-powered equipment and vehicles](#) or [Packing Instruction 972 for engines or machinery containing only environmentally hazardous fuels](#))

General requirements

Part 4, Chapter 1 requirements must be met, including:

Compatibility requirements

- Substances must be compatible with their packagings as required by 4;1.1.3.

<i>UN number and proper shipping name</i>	<i>Quantity — passenger</i>	<i>Quantity — cargo</i>
UN 3166 Engines, internal combustion, flammable liquid powered or Vehicle, flammable liquid powered or Vehicle, fuel cell, flammable liquid powered or Engine, fuel cell, flammable powered	No limit	No limit

ADDITIONAL PACKING REQUIREMENTS

Flammable liquid fuel tanks

Except as otherwise provided for in this packing instruction, fuel tanks must be drained of fuel and tank caps fitted securely. Special precautions are necessary to ensure complete drainage of the fuel system of vehicles, ~~machines or equipment~~ incorporating internal combustion engines, such as lawn mowers ~~and outboard motors~~, where such ~~machines or equipment~~ **vehicles** could possibly be handled in other than an upright position. When it is not possible to handle in other than an upright position, vehicles, except those with diesel engines, must be drained of fuel as far as practicable, and if any fuel remains, it must not exceed one-quarter of the tank capacity.

Diesel engines

Vehicles equipped with diesel engines are excepted from the requirement to drain the fuel tanks, provided that a sufficient ullage space has been left inside the tank to allow fuel expansion without leakage, and the tank caps are tightly closed. A careful check must be made to ensure there are no fuel leakages.

Batteries

All batteries must be installed and securely fastened in the battery holder of the vehicle, ~~machine or equipment~~ and must be protected in such a manner so as to prevent damage and short circuits. In addition:

- 1) if spillable batteries are installed, and it is possible for the vehicle, ~~machine or equipment~~ to be handled in such a way that batteries would not remain in their intended orientation, they must be removed and packed according to Packing Instruction 492 or 870 as applicable;
- 2) if lithium batteries are installed, they must meet the provisions of Part 2;9.3, unless otherwise approved by the appropriate authority of the State of Origin, must be securely fastened in the vehicle, ~~machine or equipment~~ and must be protected in such a manner so as to prevent damage and short circuits; and
- 3) if sodium batteries are installed they must conform to the requirements of Special Provision A94.

Other operational equipment

- 1) Dangerous goods required for the operation or safety of the vehicle, ~~machine or equipment~~, such as fire extinguishers, tire inflation canisters or safety devices, must be securely mounted in the vehicle, ~~machine or equipment~~. Aircraft may also contain other articles and substances which would otherwise be classified as dangerous goods but which are installed in that aircraft in accordance with the pertinent airworthiness requirements and operating regulations. If fitted, life-rafts, emergency escape slides and other inflation devices must be protected such that they cannot be activated accidentally. Vehicles containing dangerous goods identified in Table 3-1 as forbidden on passenger aircraft may only be transported on cargo aircraft. Replacements for the dangerous goods permitted must not be carried under this packing instruction.
- 2) Vehicles equipped with theft-protection devices, installed radio communications equipment or navigational systems must have such devices, equipment or systems disabled.

~~Internal combustion or fuel cell engine shipped separately (not installed)~~

- 1) ~~When internal combustion engines or fuel cell engines are being shipped separately, all fuel, coolant or hydraulic systems remaining in or on the engine must be drained as far as practicable and all disconnected fluid pipes must be sealed with leakproof caps, which are positively retained.~~
- 2) ~~This requirement also applies to vehicles, machines or equipment containing internal combustion engines or fuel cell engines which are being shipped in a dismantled state such that fuel lines have been disconnected.~~

UN Model Regulations, packing instruction P005, ST/SG/AC.10/42/Add.1, DGP/25-WP/3 (see paragraphs 3.2.3.2.1 d) and 3.2.4.1)

Packing Instruction 951

Cargo aircraft only for UN 3166 only

(See [Packing Instruction 220 for flammable gas-powered engines and machinery](#), [Packing Instruction 378 for flammable liquid-powered engines and machinery](#), [Packing Instruction 950 for flammable liquid-powered vehicles, and engines](#) or [Packing Instruction 952 for battery-powered equipment and vehicles](#) or [Packing Instruction 972 for engines or machinery containing only environmentally hazardous fuels](#))

General requirements

Part 4, Chapter 1 requirements must be met, including:

Compatibility requirements

— Substances must be compatible with their packagings as required by 4;1.1.3.

<i>UN number and proper shipping name</i>		<i>Quantity — passenger</i>	<i>Quantity — cargo</i>
UN 3166	Engines, internal combustion, flammable gas powered or Vehicle, flammable gas powered or Vehicle, fuel cell, flammable gas powered, or Engine, fuel cell, flammable gas powered	Forbidden	No limit

ADDITIONAL PACKING REQUIREMENTS

Flammable gas vessels

1) for flammable gas-powered vehicles, ~~machines or equipment~~, pressurized vessels containing the flammable gas must be completely emptied of flammable gas. Lines from vessels to gas regulators, and gas regulators themselves, must also be drained of all trace of flammable gas. To ensure that these conditions are met, gas shut-off valves must be left open and connections of lines to gas regulators must be left disconnected upon delivery of the vehicle to the operator. Shut-off valves must be closed and lines reconnected at gas regulators before loading the vehicle aboard the aircraft;

or alternatively,

2) flammable gas-powered vehicles, ~~machines or equipment~~ that have pressure receptacles (fuel tanks) equipped with electrically operated valves that close automatically in case the power is disconnected, or with manual shut-off valves, may be transported under the following conditions:

- i) the tank shut-off valves must be in the closed position and in the case of electrically operated valves, power to those valves must be disconnected;
- ii) after closing the tank shut-off valves, the vehicle, ~~equipment or machinery~~ must be operated until it stops from lack of fuel before being loaded aboard the aircraft;
- iii) in no part of the closed system must the remaining pressure of compressed gases exceed 5 per cent of the maximum allowable working pressure of the pressure receptacle (fuel tank) system, or more than 2 000 kPa (20 bar), whichever is the lower.

Batteries

All batteries must be installed and securely fastened in the battery holder of the vehicle, ~~machine or equipment~~ and must be protected in such a manner so as to prevent damage and short circuits. In addition:

- 1) if spillable batteries are installed, and it is possible for the vehicle, ~~machine or equipment~~ to be handled in such a way that batteries would not remain in their intended orientation, they must be removed and packed according to Packing Instruction 492 or 870 as applicable;
- 2) if lithium batteries are installed, they must meet the provisions of Part 2;9.3, unless otherwise approved by the appropriate authority of the State of Origin, must be securely fastened in the vehicle, ~~machinery or equipment~~ and must be protected in such a manner so as to prevent damage and short circuits; and
- 3) if sodium batteries are installed they must conform to the requirements of Special Provision A94.

Other operational equipment

- 1) Dangerous goods required for the operation or safety of the vehicle, ~~machine or equipment~~, such as fire extinguishers, tire inflation canisters or safety devices, must be securely mounted in the vehicle, machine or equipment. Aircraft may also contain other articles and substances which would otherwise be classified as dangerous goods but which are installed in that aircraft in accordance with the pertinent airworthiness requirements and operating regulations. If fitted, life-rafts, emergency escape slides and other inflation devices must be protected such that they cannot be activated accidentally. Vehicles containing dangerous goods identified in Table 3-1 as forbidden on passenger aircraft may only be transported on cargo aircraft. Replacements for the dangerous goods permitted must not be carried under this packing instruction.
- 2) Vehicles equipped with theft-protection devices, installed radio communications equipment or navigational systems must have such devices, equipment or systems disabled.

Internal combustion or fuel cell engine shipped separately (not installed)

- 1) ~~When internal combustion engines or fuel cell engines are being shipped separately, all fuel, coolant or hydraulic systems remaining in or on the engine must be drained as far as practicable and all disconnected fluid pipes must be sealed with leakproof caps, which are positively retained.~~
- 2) ~~This requirement also applies to vehicles, machines or equipment containing internal combustion engines or fuel cell engines which are being shipped in a dismantled state such that fuel lines have been disconnected.~~

...

UN Model Regulations, packing instruction P005, ST/SG/AC.10/42/Add.1, DGP/25-WP/3 (see paragraphs 3.2.3.2.1 d) and 3.2.4.1)

Packing Instruction 952

Passenger and cargo aircraft for UN 3171 only

(See [Packing Instruction 220 for flammable gas-powered engines and machinery](#), [Packing Instruction 378 for flammable liquid-powered engines and machinery](#), [Packing Instruction 950 for flammable liquid-powered vehicles and engines or](#)

[Packing Instruction 951 for flammable gas-powered vehicles and engines](#) or [Packing Instruction 972 for engines or machinery containing only environmentally hazardous fuels](#))

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DGP/25-WP/2 (see paragraph 3.2.7.2) and DGP/25-WP/3 (see paragraph 3.2.7.4.1)

Packing Instruction 954

Passenger and cargo aircraft for UN 1845 only

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Dry ice ~~used for other than dangerous goods~~ may be shipped in a unit load device ~~or other type of pallet~~ prepared by a single shipper provided that:

- a) the shipper has made prior arrangements with the operator;
- b) the unit load device does not contain dangerous goods other than UN 3373, **Biological substance, Category B** or ID 8000, **Consumer commodity**. Where the unit load device contains UN 3373 or ID 8000, the provisions of these Instructions that apply to those substances must be met in addition to the provisions set out in this packing instruction;
- b) the unit load device, ~~or other type of pallet~~, must allow the venting of the carbon dioxide gas to prevent a dangerous build-up of pressure (the marking requirements of 5;2 and the labelling requirements of 5;3 do not apply to the unit load device); and
- c) the shipper must provide the operator with written documentation or, where agreed with the operator, information by EDP or EDI techniques, stating the total quantity of the dry ice contained in the unit load device ~~or other type of pallet~~.

...

UN Model Regulations, P906, ST/SG/AC.10/42/Add. and DGP/25-WP/3 (see paragraph 3.2.4.1)

Packing Instruction 956

Passenger and cargo aircraft for UN 1841, UN 1931, UN 3432, UN 2969, UN 3077, UN 3152 and UN 3335 only

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UN number and proper shipping name	COMBINATION PACKAGINGS				SINGLE PACKAGINGS	
	Inner packaging (see 6;3.2)	Inner packaging quantity (per receptacle)	Total quantity per package — passenger	Total quantity per package — cargo	Quantity — passenger	Quantity — cargo
UN 1841 Acetaldehyde ammonia	Glass	10.0 kg	200 kg	200 kg	200 kg	200 kg
	Fibre	50.0 kg				
	Metal	50.0 kg				
	Paper bag	50.0 kg				
	Plastics	50.0 kg				
	Plastic bag	50.0 kg				
UN 1931 Zinc dithionite or Zinc hydrosulphite	Glass	10.0 kg	100 kg	200 kg	100 kg	200 kg
	Fibre	50.0 kg				
	Metal	50.0 kg				
	Paper bag	50.0 kg				
	Plastics	50.0 kg				
	Plastic bag	50.0 kg				
UN 2969 Castor beans or Castor flake or Castor meal or Castor pomace	Glass	10.0 kg	No limit	No limit	No Limit	No Limit
	Fibre	50.0 kg				
	Metal	50.0 kg				
	Paper bag	50.0 kg				
	Plastics	50.0 kg				
	Plastic bag	50.0 kg				
UN 3077 Environmentally hazardous substance, solid, n.o.s.	Glass	10.0 kg	400 kg	400 kg	400 kg	400 kg
	Fibre	50.0 kg				
	Metal	50.0 kg				
	Paper bag	50.0 kg				
	Plastics	50.0 kg				
	Plastic bag	50.0 kg				
UN 3152 Polyhalogenated biphenyls, solid or Polyhalogenated terphenyls, solid or <u>Halogenated monomethyl-diphenylmethanes, solid</u>	Glass	10.0 kg	100 kg	200 kg	100 kg	200 kg
	Fibre	50.0 kg				
	Metal	50.0 kg				
	Paper bag	50.0 kg				
	Plastics	50.0 kg				
	Plastic bag	50.0 kg				
UN 3335 Aviation regulated solid, n.o.s.	Glass	10.0 kg	400 kg	400 kg	400 kg	400 kg
	Fibre	50.0 kg				
	Metal	50.0 kg				
	Paper bag	50.0 kg				
	Plastics	50.0 kg				
	Plastic bag	50.0 kg				
UN 3432 Polychlorinated biphenyls, solid	Glass	10.0 kg	100 kg	200 kg	100 kg	200 kg
	Fibre	50.0 kg				
	Metal	50.0 kg				
	Paper bag	50.0 kg				
	Plastics	50.0 kg				
	Plastic bag	50.0 kg				

...

The following amendment is made in accordance with UN Model Regulations ST/SG/AC.10/42/Add.1, which introduced consistent use of the terms “mark” and “marking”.

Packing Instruction 959

Passenger and cargo aircraft for UN 3245 only

General requirements

Part 4, Chapters 1 and 2 requirements must be met, including:

1) **Compatibility requirements**

- Substances must be compatible with their packagings as required by 4;1.1.3.

2) **Closure requirements**

- Closures must meet the requirements of 4;1.1.4.

The following packagings are authorized:

- 1) Packagings meeting the provisions of 4;1.1.1, 4;1.1.3.1, 4;1.1.5 and 4;2 and so designed that they meet the construction requirements of 6;3. Outer packagings constructed of suitable material of adequate strength and designed in relation to the packaging capacity and its intended use must be used. Where this packing instruction is used for the transport of inner packagings of combination packagings, the packaging must be designed and constructed to prevent inadvertent discharge during normal conditions of transport.
- 2) Packagings, which need not conform to the packaging test requirements of Part 6, but conforming to the following:
 - a) an inner packaging comprising:
 - 1) primary receptacle(s) and a secondary packaging, the primary receptacle(s) or the secondary packaging must be leakproof for liquids or siftproof for solids;
 - 2) for liquids, absorbent material placed between the primary receptacle(s) and the secondary packaging. The absorbent material must be in a quantity sufficient to absorb the entire contents of the primary receptacle(s) so that any release of the liquid substance will not compromise the integrity of the cushioning material or of the outer packaging;
 - 3) if multiple fragile primary receptacles are placed in a single secondary packaging they must be individually wrapped or separated to prevent contact between them;
 - b) an outer packaging must be strong enough for its capacity, mass and intended use, and with a smallest external dimension of at least 100 mm.

For transport, the mark illustrated below must be displayed on the external surface of the outer packaging on a background of a contrasting colour and must be clearly visible and legible. The mark must be in the form of a square set at an angle of 45° (diamond-shaped) with each side having a length of at least 50 mm; the width of the line must be at least 2 mm and the letters and numbers must be at least 6 mm high.

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When packages are placed in an overpack, the package markings marks required by this packing instruction must either clearly be visible or the markings marks must be reproduced on the outside of the overpack and the overpack must be marked with the word “Overpack”.

GMOs or GMMOs assigned to UN 3245 which are packed and marked in accordance with this packing instruction are not subject to any other requirement in these Instructions except for the following:

- 1) the name and address of the shipper and of the consignee must be provided on each package;
- 2) classification must be in accordance with 2;9.2.1 c);
- 3) the incident reporting requirements in 7;4.4 must be met;
- 4) the inspection for damage or leakage requirements in 7;3.1.3 and 7;3.1.4;
- 5) passengers and crew members are prohibited from transporting UN 3245 either as, or in, carry-on baggage or checked baggage or on their person.

ADDITIONAL PACKING REQUIREMENTS

- When dry ice or liquid nitrogen is used, all applicable requirements of these Instructions must be met. When used, ice or dry ice must be placed outside the secondary packagings or in the outer packaging or an overpack. Interior supports must be provided to secure the secondary packagings in the original position after the ice or dry ice has dissipated. If ice is used, the outside packaging or overpack must be leakproof. If dry ice is used, the requirements in Packing Instruction 954 must be met.
- The primary receptacle and the secondary packaging must maintain their integrity at the temperature of the refrigerant used as well as the temperatures and the pressures which could result if refrigeration were lost.

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DGP/25-WP/2 (see paragraph 3.2.7.2)

Packing Instruction Y963

Passenger and cargo aircraft for ID 8000 only

Consumer commodities are materials that are packaged and distributed in a form intended or suitable for retail sale for the purposes of personal care or household use. These include items administered or sold to patients by doctors or medical administrations. Except as otherwise provided below, dangerous goods packed in accordance with this packing instruction do not need to comply with 4;1 or Part 6 of these Instructions; they must, however, comply with all other applicable requirements.

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- k) Consumer commodities shipped according to these provisions may be shipped in a unit load device ~~or other type of pallet~~ prepared by a single shipper provided they contain no other dangerous goods. The shipper must provide the operator with written documentation stating the number of packages of consumer commodities contained in each unit load device ~~or other type of pallet~~.

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UN Model Regulations, P906, ST/SG/AC.10/42/Add. and DGP/25-WP/3 (see paragraph 3.2.4.1)

Packing Instruction 964

Passenger and cargo aircraft for UN 1941, UN 1990, UN 2315, UN 3151, UN 3082 and UN 3334 only

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<i>UN number and proper shipping name</i>	COMBINATION PACKAGINGS			SINGLE PACKAGINGS		
	<i>Inner packaging (see 6;3.2)</i>	<i>Inner packaging quantity (per receptacle)</i>	<i>Total quantity per package — passenger</i>	<i>Total quantity per package — cargo</i>	<i>Passenger</i>	<i>Cargo</i>
UN 1941 Dibromodifluoromethane	Glass	10.0 L	100 L	220 L	100 L	220 L
	Plastics	30.0 L				
	Metal	40.0 L				
UN 1990 Benzaldehyde	Glass	10.0 L	100 L	220 L	100 L	220 L
	Plastics	30.0 L				
	Metal	40.0 L				
UN 2315 Polychlorinated biphenyls, liquid	Glass	10.0 L	100 L	220 L	100 L	220 L
	Plastics	30.0 L				
	Metal	40.0 L				
UN 3082 Environmentally hazardous substance, liquid, n.o.s.	Glass	10.0 L	450 L	450 L	450 L	450 L
	Plastics	30.0 L				
	Metal	40.0 L				
UN 3151 Polyhalogenated biphenyls, liquid or Polyhalogenated terphenyls, liquid or Halogenated monomethyldiphenylmethanes, liquid	Glass	10.0 L	100 L	220 L	100 L	220 L
	Plastics	30.0 L				
	Metal	40.0 L				
UN 3334 Aviation regulated liquid, n.o.s.	Glass	10.0 L	450 L	450 L	450 L	450 L
	Plastics	30.0 L				
	Metal	40.0 L				

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Packing Instruction 965

Passenger and cargo aircraft for UN 3480

UN Model Regulations, SP 188, ST/SG/AC.10/42/Add.1 and DGP/25-WP/3
(see paragraph 3.2.4.1.1 d))

1. Introduction

This entry applies to lithium ion or lithium polymer batteries. This packing instruction is structured as follows:

- Section IA applies to lithium ion cells with a Watt-hour rating in excess of 20 Wh and lithium ion batteries with a Watt-hour rating in excess of 100 Wh, which must be assigned to Class 9 and are subject to all of the applicable requirements of these Instructions;
- Section IB applies to lithium ion cells with a Watt-hour rating not exceeding 20 Wh and lithium ion batteries with a Watt-hour rating not exceeding 100 Wh packed in quantities that exceed the allowance permitted in Section II, Table 965-II; and
- Section II applies to lithium ion cells with a Watt-hour rating not exceeding 20 Wh and lithium ion batteries with a Watt-hour rating not exceeding 100 Wh packed in quantities not exceeding the allowance permitted in Section II, Table 965-II.

A single cell battery as defined in Part III, sub-section 38.3.2.3 of the UN Manual of Tests and Criteria is considered a "cell" and must be transported according to the requirements for "cells" for the purpose of this packing instruction.

2. Lithium batteries forbidden from transport

The following applies to all lithium ion cells and batteries in this packing instruction:

Cells and batteries, identified by the manufacturer as being defective for safety reasons, or that have been damaged, that have the potential of producing a dangerous evolution of heat, fire or short circuit are forbidden for transport (e.g. those being returned to the manufacturer for safety reasons).

Waste lithium batteries and lithium batteries being shipped for recycling or disposal are forbidden from air transport unless approved by the appropriate national authority of the State of Origin and the State of the Operator.

IA. SECTION IA

Each cell or battery must meet all the provisions of 2;9.3.

1A.1 General requirements

Part 4;1 requirements must be met.

Table 965-IA

<i>UN number and proper shipping name</i>	<i>Net quantity per package</i>	
	<i>Passenger</i>	<i>Cargo</i>
UN 3480 Lithium ion batteries	5 kg	35 kg

IA.2 Additional requirements

- Lithium ion cells and batteries must be protected against short circuits.
- Lithium ion cells and batteries must be placed in inner packagings that completely enclose the cell or battery then placed in an outer packaging. The completed package for the cells or batteries must meet the Packing Group II performance requirements.
- Lithium ion batteries with a mass of 12 kg or greater and having a strong, impact-resistant outer casing, or assemblies of such batteries, may be transported when packed in strong outer packagings or protective enclosures (e.g. in fully enclosed or wooden slatted crates) not subject to the requirements of Part 6 of these Instructions, if approved by the appropriate authority of the State of Origin. A copy of the document of approval must accompany the consignment.
- Batteries manufactured after 31 December 2011 must be marked with the Watt-hour rating on the outside case.

Packing Instruction 965

IA.3 Outer packagings

Boxes

Aluminium (4B)
 Fibreboard (4G)
 Natural wood (4C1, 4C2)
 Other metal (4N)
 Plastics (4H1, 4H2)
 Plywood (4D)
 Reconstituted wood (4F)
 Steel (4A)

Drums

Aluminium (1B2)
 Fibre (1G)
 Other metal (1N2)
 Plastics (1H2)
 Plywood (1D)
 Steel (1A2)

Jerricans

Aluminium (3B2)
 Plastics (3H2)
 Steel (3A2)

IB. SECTION IB

Quantities of lithium ion cells or batteries that exceed the allowance permitted in Section II, Table 965-II are subject to all of the applicable provisions of these Instructions (including the requirements in paragraph 2 of this packing instruction and of this section) except for the ~~the~~ provisions of Part 6.

Lithium ion cells or batteries shipped in accordance with the provisions of Section IB must be described on a dangerous goods transport document as set in Part 5;4. The packing instruction number "965" required by 5;4.1.5.8.1 a) must be supplemented with "IB". All other applicable provisions of Part 5;4 apply.

Lithium ion cells and batteries may be offered for transport provided that each cell and battery meets the provisions of 2;9.3.1 a) and e) and the following:

- 1) for lithium ion cells, the Watt-hour rating (see the Glossary of Terms in Attachment 2) is not more than 20 Wh;
- 2) for lithium ion batteries, the Watt-hour rating is not more than 100 Wh;
 - the Watt-hour rating must be marked on the outside of the battery case except for those batteries manufactured before 1 January 2009;

IB.1 General requirements

Cells and batteries must be packed in strong outer packagings that conform to Part 4;1.1.1, 1.1.3.1 and 1.1.10 (except 1.1.10.1).

Table 965-IB

<i>Contents</i>	<i>Net quantity per package</i>	
	<i>Passenger</i>	<i>Cargo</i>
Lithium ion cells and batteries	10 kg	10 kg

Packing Instruction 965

IB.2 Additional requirements

- Cells and batteries must be packed in inner packagings that completely enclose the cell or battery then placed in a strong outer packaging.
- Cells and batteries must be protected so as to prevent short circuits. This includes protection against contact with conductive materials within the same packaging that could lead to a short circuit.
- Each package must be capable of withstanding a 1.2 m drop test in any orientation without:
 - damage to cells or batteries contained therein;
 - shifting of the contents so as to allow battery to battery (or cell to cell) contact;
 - release of contents.

UN Model Regulations, SP 188 f), ST/SG/AC.10/42/Add.1 and DGP/25-WP/3
(see paragraphs 3.2.5.1.1 b) and c))

- Each package must be ~~labelled~~ **marked** with ~~a~~ **the appropriate** lithium battery ~~handling label~~ **mark** (Figure ~~5-32~~ **5-3**) in addition to the Class 9 hazard label.

Note.— Figure 5-32 and the provisions for a lithium battery handling label as contained in the 2015-2016 Edition of these Instructions may continue to be used until 31 December 2018.

UN Model Regulations, SP 188 g), ST/SG/AC.10/42/Add.1 and DGP/25-WP/3
(see paragraph 3.2.4.1.1)

- ~~— Each consignment must be accompanied with a document with an indication that:~~
 - ~~— the package contains lithium ion cells or batteries;~~
 - ~~— the package must be handled with care and that a flammability hazard exists if the package is damaged;~~
 - ~~— special procedures must be followed in the event the package is damaged, to include inspection and repacking if necessary; and~~
 - ~~— a telephone number for additional information.~~

~~Note.— This information may be provided on the dangerous goods transport document.~~

IB.3 Outer packagings

Boxes

Drums

Jerricans

Strong outer packagings

Packing Instruction 965

DGP/25-WP/3 (see paragraphs 3.5.1.4.1 and paragraph 3.5.1.1.1)

II. SECTION II

~~With the exception of Part 1;2.3 (General — Transport of dangerous goods by post), 7;4.4 (Operator's responsibilities — Reporting of dangerous goods accidents and incidents), 8;1.1 (Provisions concerning passengers and crew — Dangerous goods carried by passengers or crew) and paragraph 2 of this packing instruction, lithium ion cells and batteries offered for transport are not subject to other additional requirements of these Instructions if they meet the requirements of this section. Lithium ion cells and batteries, when complying with Section II of this Packing Instruction, are only subject to the following additional provisions of these Instructions:~~

- ~~— Part 1;2.3 (General — Transport of dangerous goods by post);~~
- ~~— Part 5;1.1 g) and i) (Shipper's responsibilities — General requirements);~~
- ~~— Part 7;4.4 (Operator's responsibilities — Reporting of dangerous goods accidents and incidents);~~
- ~~— Part 8;1.1 (Provisions concerning passengers and crew — Dangerous goods carried by passengers or crew); and~~
- ~~— Paragraph 2 of this packing instruction.~~

Lithium ion cells and batteries may be offered for transport provided that each cell and battery meets the provisions of 2;9.3.1 a) and e) and the following:

- 1) for lithium ion cells, the Watt-hour rating (see the Glossary of Terms in Attachment 2) is not more than 20 Wh;
- 2) for lithium ion batteries, the Watt-hour rating is not more than 100 Wh;
 - the Watt-hour rating must be marked on the outside of the battery case except for those batteries manufactured before 1 January 2009.

II.1 General requirements

Cells and batteries must be packed in strong outer packagings that conform to Part 4;1.1.1, 1.1.3.1 and 1.1.10 (except 1.1.10.1).

Table 965-II

<i>Contents</i>	<i>Lithium ion cells and/or batteries with a Watt-hour rating not more than 2.7 Wh</i>	<i>Lithium ion cells with a Watt-hour rating more than 2.7 Wh, but not more than 20 Wh</i>	<i>Lithium ion batteries with a Watt-hour rating more than 2.7 Wh, but not more than 100 Wh</i>
<i>1</i>	<i>2</i>	<i>3</i>	<i>4</i>
Maximum number of cells / batteries per package	No limit	8 cells	2 batteries
Maximum net quantity (mass) per package	2.5 kg	n/a	n/a

The limits specified in columns 2, 3 and 4 of Table 965-II must not be combined in the same package.

Packing Instruction 965

UN Model Regulations, SP 188 f), ST/SG/AC.10/42/Add.1 and DGP/25-WP/3 (see paragraphs 3.5.1.1.1, 3.2.4.1, 3.2.5.1.1 b) and c)) and

II.2 Additional requirements

- Cells and batteries must be packed in inner packagings that completely enclose the cell or battery then placed in a strong rigid outer packaging.
- Cells and batteries must be protected so as to prevent short circuits. This includes protection against contact with conductive materials within the same packaging that could lead to a short circuit.
- Each package must be capable of withstanding a 1.2 m drop test in any orientation without:
 - damage to cells or batteries contained therein;
 - shifting of the contents so as to allow battery to battery (or cell to cell) contact;
 - release of contents.
- Each package must be ~~labelled~~ marked with ~~a~~ the appropriate lithium battery ~~handling label~~ mark (Figure ~~5-32~~ 5-3).
 - the package must be of such size that there is adequate space to affix the mark on one side without the mark being folded.

Note.— Figure 5-32 and the provisions for a lithium battery handling label as contained in the 2015-2016 Edition of these Instructions may continue to be used until 31 December 2018.

UN Model Regulations, SP 188 g), ST/SG/AC.10/42/Add.1 and DGP/25-WP/3 (see paragraph 3.2.4.1)

- ~~Each consignment must be accompanied with a document with an indication that:~~
- ~~the package contains lithium ion cells or batteries;~~
- ~~the package must be handled with care and that a flammability hazard exists if the package is damaged;~~
- ~~special procedures must be followed in the event the package is damaged, to include inspection and repacking if necessary; and~~
- ~~a telephone number for additional information.~~
- The words "lithium ion batteries, in compliance with Section II of PI965" must be placed on the air waybill, when an air waybill is used.

DGP/25-WP/3 (see paragraph 3.5.1.1.1)

- Packages and overpacks of lithium ion batteries prepared in accordance with the provisions of Section II must be offered to the operator separately from cargo which is not subject to these Instructions and must not be loaded into a unit load device before being offered to the operator.
- Any person preparing or offering cells or batteries for transport must receive adequate instruction on these requirements commensurate with their responsibilities.

DGP/25-WP/3 (see paragraph 3.5.1.1.1)

II.3 Outer packagings

Boxes

Aluminium
Fibreboard
Natural wood
Other metal
Plastics
Plywood
Reconstituted wood
Steel

Drums

Aluminium
Fibre
Other metal
Plastics
Plywood
Steel

Jerricans

Aluminium
Plastics
Steel

Strong outer packagings

Packing Instruction 965

DGP/25-WP/3 (see paragraph 3.5.1.1.1) (pending outcome of working group on performance standards) and DGP/25-WP/3 (see paragraph 3.2.5.1.1 b))

II.4 Overpacks

Not more than [four (4)] packages may be placed into an overpack and the overpack must not contain other packages containing dangerous goods. When packages are placed in an overpack, the lithium battery-handling label mark required by this packing instruction must either be clearly visible or the label mark must be affixed on the outside of the overpack and the overpack must be marked with the word "Overpack".

Packing Instruction 966

Passenger and cargo aircraft for UN 3481 (packed with equipment) only

UN Model Regulations, SP 188, ST/SG/AC.10/42/Add.1 and DGP/25-WP/3
(see paragraph 3.2.4.1.1 d))

1. Introduction

This entry applies to lithium ion or lithium polymer batteries packed with equipment.

Section I of this packing instruction applies to lithium ion and lithium polymer cells and batteries that are assigned to Class 9. Certain lithium ion and lithium polymer cells and batteries offered for transport and meeting the requirements of Section II of this packing instruction, subject to paragraph 2 below, are not subject to other additional requirements of these Instructions.

A single cell battery as defined in Part III, sub-section 38.3.2.3 of the UN Manual of Tests and Criteria is considered a "cell" and must be transported according to the requirements for "cells" for the purpose of this packing instruction.

2. Lithium batteries forbidden from transport

The following applies to all lithium ion cells and batteries in this packing instruction:

Cells and batteries, identified by the manufacturer as being defective for safety reasons, or that have been damaged, that have the potential of producing a dangerous evolution of heat, fire or short circuit are forbidden for transport (e.g. those being returned to the manufacturer for safety reasons).

I. SECTION I

Each cell or battery must meet all the provisions of 2;9.3.

I.1 General requirements

Part 4;1 requirements must be met.

<i>UN number and proper shipping name</i>	<i>Package quantity (Section I)</i>	
	<i>Passenger</i>	<i>Cargo</i>
UN 3481 Lithium ion batteries packed with equipment	5 kg of lithium ion cells or batteries	35 kg of lithium ion cells or batteries

I.2 Additional requirements

- Lithium ion cells and batteries must be protected against short circuits.
- Lithium ion cells or batteries must:
 - be placed in inner packagings that completely enclose the cell or battery then placed in an outer packaging. The completed package for the cells or batteries must meet the Packing Group II performance requirements; or
 - be placed in inner packagings that completely enclose the cell or battery, then placed with equipment in a packaging that meets the Packing Group II performance requirements.
- The equipment must be secured against movement within the outer packaging and must be equipped with an effective means of preventing accidental activation.
- The number of cells or batteries in each package must not exceed the appropriate number for the equipment's operation, plus two spares.
- For the purpose of this packing instruction, "equipment" means apparatus requiring the lithium ion batteries with which it is packed for its operation.
- Batteries manufactured after 31 December 2011 must be marked with the Watt-hour rating on the outside case.

Packing Instruction 966

I.3 Outer packagings

Boxes

Aluminium (4B)
 Fibreboard (4G)
 Natural wood (4C1, 4C2)
 Other metal (4N)
 Plastics (4H1, 4H2)
 Plywood (4D)
 Reconstituted wood (4F)
 Steel (4A)

Drums

Aluminium (1B2)
 Fibre (1G)
 Other metal (1N2)
 Plastics (1H2)
 Plywood (1D)
 Steel (1A2)

Jerricans

Aluminium (3B2)
 Plastics (3H2)
 Steel (3A2)

DGP/25-WP/3 (see paragraph 3.5.1.4.1)

II. SECTION II

~~With the exception of Part 1;2.3 (Transport of dangerous goods by post), 7;4.4 (Reporting of dangerous goods accidents and incidents), 8;1.1 (Dangerous goods carried by passengers or crew) and paragraph 2 of this packing instruction, lithium ion cells and batteries packed with equipment offered for transport are not subject to other additional requirements of these Instructions if they meet the requirements of this section. Lithium ion cells and batteries packed with equipment, when complying with Section II of this packing instruction, are only subject to the following additional provisions of these Instructions:~~

- ~~— Part 1;2.3 (General — Transport of dangerous goods by post);~~
- ~~— Part 7;4.4 (Operator's responsibilities — Reporting of dangerous goods accidents and incidents);~~
- ~~— Part 8;1.1 (Provisions concerning passengers and crew — Dangerous goods carried by passengers or crew); and~~
- ~~— Paragraph 2 of this packing instruction.~~

Lithium ion cells and batteries may be offered for transport provided that each cell and battery meets the provisions of 2;9.3.1 a) and e) and the following:

- 1) for lithium ion cells, the Watt-hour rating (see the Glossary of Terms in Attachment 2) is not more than 20 Wh;
- 2) for lithium ion batteries, the Watt-hour rating is not more than 100 Wh;
 - the Watt-hour rating must be marked on the outside of the battery case except for those batteries manufactured before 1 January 2009.

II.1 General requirements

Cells and batteries must be packed in strong outer packagings that conform to Part 4;1.1.1, 1.1.3.1 and 1.1.10 (except 1.1.10.1).

<i>Contents</i>	<i>Package quantity (Section II)</i>	
	<i>Passenger</i>	<i>Cargo</i>
Net quantity of lithium ion cells or batteries per package	5 kg	5 kg

Packing Instruction 966

DGP/25-WP/3 (see paragraph 3.5.1.1.1) and UN Model Regulations, SP 188 f), ST/SG/AC.10/42/Add.1 and DGP/25-WP/3 (see paragraphs 3.2.4.1 and 3.2.5.1.1 b and c))

II.2 Additional requirements

- Lithium ion cells and batteries must:
 - be placed in inner packagings that completely enclose the cell or battery, then placed in a strong rigid outer packaging; or
 - be placed in inner packagings that completely enclose the cell or battery, then placed with the equipment in a strong rigid outer packaging.
- Cells and batteries must be protected so as to prevent short circuits. This includes protection against contact with conductive materials within the same packaging that could lead to a short circuit.
- The equipment must be secured against movement within the outer packaging and must be equipped with an effective means of preventing accidental activation.
- The number of cells or batteries in each package must not exceed the appropriate number for the equipment's operation, plus two spares.
- Each package of cells or batteries, or the completed package, must be capable of withstanding a 1.2 m drop test in any orientation without:
 - damage to cells or batteries contained therein;
 - shifting of the contents so as to allow battery to battery (or cell to cell) contact;
 - release of contents.
- Each package must be ~~labelled~~ marked with ~~a~~ the appropriate lithium battery ~~handling label~~ mark (Figure 5-32 ~~5-3~~).
 - the package must be of such size that there is adequate space to affix the mark on one side without the mark being folded.

Note.— Figure 5-32 and the provisions for a lithium battery handling label as contained in the 2015-2016 Edition of these Instructions may continue to be used until 31 December 2018.

UN Model Regulations, SP 188 g), ST/SG/AC.10/42/Add.1 and DGP/25-WP/3 (see paragraph 3.2.4.1)

- ~~Each consignment must be accompanied with a document with an indication that:~~
 - ~~the package contains lithium ion cells or batteries;~~
 - ~~the package must be handled with care and that a flammability hazard exists if the package is damaged;~~
 - ~~special procedures must be followed in the event the package is damaged, to include inspection and repacking if necessary; and~~
 - ~~a telephone number for additional information.~~
- The words "lithium ion batteries, in compliance with Section II of PI966" must be placed on the air waybill, when an air waybill is used.
- Any person preparing or offering cells or batteries for transport must receive adequate instruction on these requirements commensurate with their responsibilities.

DGP/25-WP/3 (see paragraph 3.5.1.1.1):

II.3 Outer packagings

Boxes

Aluminium
Fibreboard
Natural wood
Other metal
Plastics
Plywood
Reconstituted wood
Steel

Drums

Aluminium
Fibre
Other metal
Plastics
Plywood
Steel

Jerricans

Aluminium
Plastics
Steel

Strong outer packagings

DGP/25-WP/3 (see paragraph 3.2.5.1.1 b))

II.4 Overpacks

When packages are placed in an overpack, the lithium battery ~~handling label~~ mark required by this packing instruction must either be clearly visible or the ~~label~~ mark must be affixed on the outside of the overpack and the overpack must be marked with the word "Overpack".

Packing Instruction 967

Passenger and cargo aircraft for UN 3481 (contained in equipment) only

UN Model Regulations, SP 188, ST/SG/AC.10/42/Add.1 and DGP/25-WP/3
(see paragraph 3.2.4.1.1 d))

1. Introduction

This entry applies to lithium ion or lithium polymer batteries contained in equipment.

Section I of this packing instruction applies to lithium ion and lithium polymer cells and batteries that are assigned to Class 9. Certain lithium ion and lithium polymer cells and batteries offered for transport and meeting the requirements of Section II of this packing instruction, subject to paragraph 2 below, are not subject to other additional requirements of these Instructions.

A single cell battery as defined in Part III, sub-section 38.3.2.3 of the UN Manual of Tests and Criteria is considered a "cell" and must be transported according to the requirements for "cells" for the purpose of this packing instruction.

2. Lithium batteries forbidden from transport

The following applies to all lithium ion cells and batteries in this packing instruction:

Cells and batteries, identified by the manufacturer as being defective for safety reasons, or that have been damaged, that have the potential of producing a dangerous evolution of heat, fire or short circuit are forbidden for transport (e.g. those being returned to the manufacturer for safety reasons).

I. SECTION I

Each cell or battery must meet all the provisions of 2;9.3.

I.1 General requirements

Equipment must be packed in strong outer packagings that conform to Part 4;1.1.1, 1.1.3.1 and 1.1.10 (except 1.1.10.1).

UN number and proper shipping name	Package quantity (Section I)	
	Passenger	Cargo
UN 3481 Lithium ion batteries contained in equipment	5 kg of lithium ion cells or batteries	35 kg of lithium ion cells or batteries

I.2 Additional requirements

- The equipment must be secured against movement within the outer packaging and be packed so as to prevent accidental operation during air transport.
- The equipment must be packed in strong outer packagings constructed of suitable material of adequate strength and design in relation to the packaging's capacity and its intended use unless the battery is afforded equivalent protection by the equipment in which it is contained.
- Batteries manufactured after 31 December 2011 must be marked with the Watt-hour rating on the outside case

I.3 Outer packagings

Boxes

Drums

Jerricans

Strong outer packagings

Packing Instruction 967

DGP/25-WP/3 (see paragraph 3.5.1.4.1)

II. SECTION II

~~With the exception of Part 1;2.3 (Transport of dangerous goods by post), 7;4.4 (Reporting of dangerous goods accidents and incidents), 8;1.1 (Dangerous goods carried by passengers or crew) and paragraph 2 of this packing instruction, lithium ion cells and batteries contained in equipment offered for transport are not subject to other additional requirements of these Instructions if they meet the requirements of this section.~~ Lithium ion cells and batteries contained in equipment, when complying with Section II of this packing instruction, are only subject to the following additional provisions of these Instructions:

- Part 1;2.3 (General — Transport of dangerous goods by post);
- Part 7;4.4 (Operator's responsibilities — Reporting of dangerous goods accidents and incidents);
- Part 8;1.1 (Provisions concerning passengers and crew — Dangerous goods carried by passengers or crew); and
- Paragraph 2 of this packing instruction.

Lithium ion cells and batteries may be offered for transport provided that each cell and battery meets the provisions of 2;9.3.1 a) and e) and the following:

- 1) for lithium ion cells, the Watt-hour rating (see the Glossary of Terms in Attachment 2) is not more than 20 Wh;
- 2) for lithium ion batteries, the Watt-hour rating is not more than 100 Wh;
 - the Watt-hour rating must be marked on the outside of the battery case except for those batteries manufactured before 1 January 2009.

Devices such as radio frequency identification (RFID) tags, watches and temperature loggers, which are not capable of generating a dangerous evolution of heat, may be transported when intentionally active. When active, these devices must meet defined standards for electromagnetic radiation to ensure that the operation of the device does not interfere with aircraft systems. The devices must not be capable of emitting disturbing signals (such as buzzing alarms, strobe lights, etc.) during transport.

II.1 General requirements

Equipment must be packed in strong outer packagings that conform to Part 4;1.1.1, 1.1.3.1 and 1.1.10 (except 1.1.10.1).

<i>Contents</i>	<i>Package quantity (Section II)</i>	
	<i>Passenger</i>	<i>Cargo</i>
Net quantity of lithium ion cells or batteries per package	5 kg	5 kg

Packing Instruction 967

DGP/25-WP/3 (see paragraph 3.5.1.1.1) and UN Model Regulations, SP 188 f), ST/SG/AC.10/42/Add.1 and DGP/25-WP/3 (see paragraphs 3.2.4.1 and 3.2.5.1.1 b and c)):

II.2 Additional requirements

- The equipment must be secured against movement within the outer packaging and must be equipped with an effective means of preventing accidental activation.
- Cells and batteries must be protected so as to prevent short circuits.
- The equipment must be packed in strong rigid outer packagings constructed of suitable material of adequate strength and design in relation to the packaging's capacity and its intended use unless the battery is afforded equivalent protection by the equipment in which it is contained.
- ~~Each package containing more than four cells or more than two batteries installed in equipment must be labelled with a lithium battery handling label (Figure 5-32) (except button cell batteries installed in equipment (including circuit boards)).~~ Each package must be marked with the appropriate lithium battery mark (Figure 5-3). The package must be of such size that there is adequate space to affix the mark on one side without the mark being folded.
 - ~~— this requirement does not apply to:~~
 - ~~— packages containing only button cell batteries installed in equipment (including circuit boards); and~~
 - ~~— packages containing no more than four cells or two batteries installed in equipment, where there are not more than two packages in the consignment.~~

Note.— Figure 5-32 and the provisions for a lithium battery handling label as contained in the 2015-2016 Edition of these Instructions may continue to be used until 31 December 2018.

UN Model Regulations, SP 188 g), ST/SG/AC.10/42/Add.1 and DGP/25-WP/3 (see paragraph 3.2.4.1)

- ~~— Each consignment with packages bearing the lithium battery handling label must be accompanied with a document with an indication that:~~
 - ~~— the package contains lithium ion cells or batteries;~~
 - ~~— the package must be handled with care and that a flammability hazard exists if the package is damaged;~~
 - ~~— special procedures must be followed in the event the package is damaged, to include inspection and repacking if necessary; and~~
 - ~~— a telephone number for additional information.~~
- Where a consignment includes packages bearing the lithium battery handling label mark, the words "lithium ion batteries, in compliance with Section II of PI967" must be placed on the air waybill, when an air waybill is used.
- Any person preparing or offering cells or batteries for transport must receive adequate instruction on these requirements commensurate with their responsibilities.

DGP/25-WP/3 (see paragraph 3.5.1.1.1):

II.3 Outer packagings

<i>Boxes</i>	<i>Drums</i>	<i>Jerricans</i>
<u>Aluminium</u>	<u>Aluminium</u>	<u>Aluminium</u>
<u>Fibreboard</u>	<u>Fibre</u>	<u>Plastics</u>
<u>Natural wood</u>	<u>Other metal</u>	<u>Steel</u>
<u>Other metal</u>	<u>Plastics</u>	
<u>Plastics</u>	<u>Plywood</u>	
<u>Plywood</u>	<u>Steel</u>	
<u>Reconstituted wood</u>		
<u>Steel</u>		

Strong outer packagings

DGP/25-WP/3 (see paragraph 3.2.5.1.1 b))

II.4 Overpacks

When packages are placed in an overpack, the lithium battery handling label mark required by this packing instruction must either be clearly visible or the label mark must be affixed on the outside of the overpack and the overpack must be marked with the word "Overpack".

Packing Instruction 968

Cargo aircraft only for UN 3090

UN Model Regulations, SP 188, ST/SG/AC.10/42/Add.1 and DGP/25-WP/3
(see paragraph 3.2.4.1.1 d))

1. Introduction

This entry applies to lithium metal or lithium alloy batteries. This packing instruction is structured as follows:

- Section IA applies to lithium metal cells with a lithium metal content in excess of 1 g and lithium metal batteries with a lithium metal content in excess of 2 g, which must be assigned to Class 9 and are subject to all of the applicable requirements of these Instructions;
- Section IB applies to lithium metal cells with a lithium metal content not exceeding 1 g and lithium metal batteries with a lithium metal content not exceeding 2 g packed in quantities that exceed the allowance permitted in Section II, Table 968-II; and
- Section II applies to lithium metal cells with a lithium metal content not exceeding 1 g and lithium metal batteries with a lithium metal content not exceeding 2 g packed in quantities not exceeding the allowance permitted in Section II, Table 968-II.

A single cell battery as defined in Part III, sub-section 38.3.2.3 of the UN Manual of Tests and Criteria is considered a "cell" and must be transported according to the requirements for "cells" for the purpose of this packing instruction.

2. Lithium batteries forbidden from transport

The following applies to all lithium metal cells and batteries in this packing instruction:

Cells and batteries, identified by the manufacturer as being defective for safety reasons, or that have been damaged, that have the potential of producing a dangerous evolution of heat, fire or short circuit are forbidden for transport (e.g. those being returned to the manufacturer for safety reasons).

Waste lithium batteries and lithium batteries being shipped for recycling or disposal are forbidden from air transport unless approved by the appropriate national authority of the State of Origin and the State of the Operator.

IA. SECTION IA

Each cell or battery must meet all the provisions of 2;9.3.

IA.1 General requirements

Part 4;1 requirements must be met.

Table 968-IA

<i>UN number and proper shipping name</i>	<i>Net quantity per package</i>	
	<i>Passenger</i>	<i>Cargo</i>
UN 3090 Lithium metal batteries	Forbidden	35 kg

IA.2 Additional requirements

- Lithium metal cells and batteries must be protected against short circuits.
- Lithium metal cells and batteries must be placed in inner packagings that completely enclose the cell or battery, then placed in an outer packaging. The completed package for the cells or batteries must meet the Packing Group II performance requirements.
- Lithium metal batteries with a mass of 12 kg or greater and having a strong, impact-resistant outer casing, or assemblies of such batteries, may be transported when packed in strong outer packagings or protective enclosures (e.g. in fully enclosed or wooden slatted crates) not subject to the requirements of Part 6 of these Instructions, if approved by the appropriate authority of the State of Origin. A copy of the document of approval must accompany the consignment.

Packing Instruction 968

IA.3 Outer packagings

Boxes

Aluminium (4B)
 Fibreboard (4G)
 Natural wood (4C1, 4C2)
 Other metal (4N)
 Plastics (4H1, 4H2)
 Plywood (4D)
 Reconstituted wood (4F)
 Steel (4A)

Drums

Aluminium (1B2)
 Fibre (1G)
 Other metal (1N2)
 Plastics (1H2)
 Plywood (1D)
 Steel (1A2)

Jerricans

Aluminium (3B2)
 Plastics (3H2)
 Steel (3A2)

IB. SECTION IB

Quantities of lithium metal cells or batteries that exceed the allowance permitted in Section II, Table 968-II, are subject to all of the applicable provisions of these Instructions (including the requirements in paragraph 2 of this packing instruction and of this section) except for the provisions of Part 6.

Lithium metal cells or batteries shipped in accordance with the provisions of Section IB must be described on a dangerous goods transport document as set in Part 5;4. The packing instruction number "968" required by 5;4.1.5.8.1 a) must be supplemented with "IB". All other applicable provisions of Part 5;4 apply.

Lithium metal or lithium alloy cells and batteries may be offered for transport provided that each cell and battery meets the provisions of 2;9.3.1 a) and e) and the following:

- 1) for lithium metal cells, the lithium content is not more than 1 g;
- 2) for lithium metal or lithium alloy batteries, the aggregate lithium content is not more than 2 g.

IB.1 General requirements

Cells and batteries must be packed in strong outer packagings that conform to Part 4;1.1.1, 1.1.3.1 and 1.1.10 (except 1.1.10.1).

Table 968-IB

Contents	Net quantity per package	
	Passenger	Cargo
Lithium metal cells and batteries	Forbidden	2.5 kg

IB.2 Additional requirements

- Cells and batteries must be packed in inner packagings that completely enclose the cell or battery then placed in a strong outer packaging.
- Cells and batteries must be protected so as to prevent short circuits. This includes protection against contact with conductive materials within the same packaging that could lead to a short circuit.
- Each package must be capable of withstanding a 1.2 m drop test in any orientation without:
 - damage to cells or batteries contained therein;
 - shifting of the contents so as to allow battery to battery (or cell to cell) contact;
 - release of contents.

UN Model Regulations, SP 188 f), ST/SG/AC.10/42/Add.1 and DGP/25-WP/3 (see paragraphs 3.2.5.1.1 b) and c))

- Each package must be ~~labelled~~ **marked** with a **the appropriate** lithium battery handling label **mark** (Figure 5-32 ~~5-3~~) in addition to the Class 9 hazard label and the cargo aircraft only label (Figure 5-26 ~~5-28~~).

Note.— Figure 5-32 and the provisions for a lithium battery handling label as contained in the 2015-2016 Edition of these Instructions may continue to be used until 31 December 2018.

UN Model Regulations, SP 188 g), ST/SG/AC.10/42/Add.1 and DGP/25-WP/3 (see paragraph 3.2.4.1)

- ~~Each consignment must be accompanied with a document with an indication that:~~
- ~~the package contains lithium metal cells or batteries;~~
- ~~the package must be handled with care and that a flammability hazard exists if the package is damaged;~~

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~~special procedures must be followed in the event the package is damaged, to include inspection and repacking if necessary; and
a telephone number for additional information.~~

~~Note. This information may be provided on the dangerous goods transport document.~~

IB.3 Outer packagings

Boxes

Drums

Jerricans

Strong outer packagings

DGP/25-WP/3 (see paragraph 3.5.1.4.1)

II. SECTION II

~~With the exception of Part 1;2.3 (General — Transport of dangerous goods by post), 5;1.1 g), 5;1.1 j) (Shipper's responsibilities — General requirements), 7;2.1 (Operator's responsibilities — Loading restrictions on the flight deck and for passenger aircraft), 7;2.4.1 (Operator's responsibilities — Loading of cargo aircraft), 7;4.4 (Operator's responsibilities — Reporting of dangerous goods accidents and incidents), 8;1.1 (Provisions concerning passengers and crew — Dangerous goods carried by passengers or crew) and paragraph 2 of this packing instruction, lithium metal or lithium alloy cells and batteries offered for transport are not subject to other additional requirements of these Instructions if they meet the requirements of this section. Lithium metal or lithium alloy cells and batteries, when complying with Section II of this packing instruction, are only subject to the following additional provisions of these Instructions:~~

- ~~— Part 1;2.3 (General — Transport of dangerous goods by post);~~
- ~~— Part 5;1.1 g) and j) (Shipper's responsibilities — General requirements);~~
- ~~— Part 7;2.1 (Operator's responsibilities — Loading restrictions on the flight deck and for passenger aircraft);~~
- ~~— Part 7;2.4.1 (Operator's responsibilities — Loading of cargo aircraft);~~
- ~~— Part 7;4.4 (Operator's responsibilities — Reporting of dangerous goods accidents and incidents);~~
- ~~— Part 8;1.1 (Provisions concerning passengers and crew — Dangerous goods carried by passengers or crew); and~~
- ~~— Paragraph 2 of this packing instruction.~~

Lithium metal or lithium alloy cells and batteries may be offered for transport provided that each cell and battery meets the provisions of 2;9.3.1 a) and e) and the following:

- 1) for a lithium metal cell, the lithium content is not more than 1 g;
- 2) for a lithium metal or lithium alloy battery, the aggregate lithium content is not more than 2 g.

II.1 General requirements

Cells and batteries must be packed in strong outer packagings that conform to Part 4;1.1.1, 1.1.3.1 and 1.1.10 (except 1.1.10.1).

Table 968-II

<i>Contents</i>	<i>Lithium metal cells and/or batteries with a lithium content not more than 0.3 g</i>	<i>Lithium metal cells with a lithium content more than 0.3 g but not more than 1 g</i>	<i>Lithium metal batteries with a lithium content more than 0.3 g but not more than 2 g</i>
1	2	3	4
Maximum number of cells / batteries per package	No limit	8 cells	2 batteries
Maximum net quantity (mass) per package	2.5 kg	n/a	n/a

The limits specified in columns 2, 3 and 4 of Table 968-II must not be combined in the same package.

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DGP/25-WP/3 (see paragraph 3.5.1.1.1) and UN Model Regulations, SP 188 f), ST/SG/AC.10/42/Add.1 and DGP/25-WP/3 (see paragraphs 3.2.4.1 and 3.2.5.1.1 b) and c))

II.2 Additional requirements

- Cells and batteries must be packed in inner packagings that completely enclose the cell or battery, then placed in a strong rigid outer packaging.
- Cells and batteries must be protected so as to prevent short circuits. This includes protection against contact with conductive materials within the same packaging that could lead to a short circuit.
- Each package must be capable of withstanding a 1.2 m drop test in any orientation without:
 - damage to cells or batteries contained therein;
 - shifting of the contents so as to allow battery to battery (or cell to cell) contact;
 - release of contents.
- Each package must be ~~labelled~~ marked with a the appropriate lithium battery ~~handling label~~ mark (Figure ~~5-32~~ 5-3) and the cargo aircraft only label (Figure ~~5-26~~ 5-28).
 - the package must be of such size that there is adequate space to affix the mark on one side without the mark being folded.
 - the cargo aircraft only label must be located on the same surface of the package near the lithium battery ~~handling label~~ mark, if the package dimensions are adequate.

Note.— Figure 5-32 and the provisions for a lithium battery handling label as contained in the 2015-2016 Edition of these Instructions may continue to be used until 31 December 2018.

UN Model Regulations, SP 188 g), ST/SG/AC.10/42/Add.1 and DGP/25-WP/3 (see paragraph 3.2.4.1) and DGP/25-WP/3 (see paragraph 3.5.1.1.1)

- ~~Each consignment must be accompanied with a document with an indication that:~~
 - ~~the package contains lithium metal cells or batteries;~~
 - ~~the package must be handled with care and that a flammability hazard exists if the package is damaged;~~
 - ~~special procedures must be followed in the event the package is damaged, to include inspection and repacking if necessary; and~~
 - ~~a telephone number for additional information.~~
- The words "lithium metal batteries, in compliance with Section II of PI968 — cargo aircraft only" or "lithium metal batteries, in compliance with Section II of PI968 — CAO" must be placed on the air waybill, when an air waybill is used.
- ~~Consignments~~ Packages and overpacks of lithium metal batteries prepared in accordance with the provisions of Section II must ~~not be consolidated with other shipments of dangerous goods or non-dangerous goods~~ be offered to the operator separately from cargo which is not subject to these Instructions and must not be loaded into a unit load device before being offered to the operator.
- Any person preparing or offering cells or batteries for transport must receive adequate instruction on these requirements commensurate with their responsibilities.

DGP/25-WP/3 (see paragraph 3.5.1.1.1):

II.3 Outer packagings

Boxes

- Aluminium
- Fibreboard
- Natural wood
- Other metal
- Plastics
- Plywood
- Reconstituted wood
- Steel

Drums

- Aluminium
- Fibre
- Other metal
- Plastics
- Plywood
- Steel

Jerricans

- Aluminium
- Plastics
- Steel

Strong outer packagings

Packing Instruction 968

DGP/25-WP/3 (see paragraph 3.5.1.1.1) (pending outcome of working group on performance standards) and DGP/25-WP/3 (see paragraph 3.2.5.1.1 b))

II.4 Overpacks

Not more than [four (4)] packages may be placed into an overpack and the overpack must not contain other packages containing dangerous goods. When packages are placed in an overpack, the lithium battery handling label mark and the cargo aircraft only label (Figure 5-26 5-28) required by this packing instruction must either be clearly visible or the labels mark and label must be affixed on the outside of the overpack and the overpack must be marked with the word "Overpack".

Packing Instruction 969

Passenger and cargo aircraft for UN 3091 (packed with equipment) only

UN Model Regulations, SP 188, ST/SG/AC.10/42/Add.1 and DGP/25-WP/3
(see paragraph 3.2.4.1.1 d))

1. Introduction

This entry applies to lithium metal or lithium alloy batteries packed with equipment.

Section I of this packing instruction applies to lithium metal and lithium alloy cells and batteries that are assigned to Class 9. Certain lithium metal and lithium alloy cells and batteries offered for transport and meeting the requirements of Section II of this packing instruction, subject to paragraph 2 below, are not subject to other additional requirements of these Instructions.

A single cell battery as defined in Part III, sub-section 38.3.2.3 of the UN Manual of Tests and Criteria is considered a "cell" and must be transported according to the requirements for "cells" for the purpose of this packing instruction.

2. Lithium batteries forbidden from transport

The following applies to all lithium metal cells and batteries in this packing instruction:

Cells and batteries, identified by the manufacturer as being defective for safety reasons, or that have been damaged, that have the potential of producing a dangerous evolution of heat, fire or short circuit are forbidden for transport (e.g. those being returned to the manufacturer for safety reasons).

I. SECTION I

Each cell or battery must meet all the provisions of 2;9.3.

I.1 General requirements

Part 4;1 requirements must be met.

UN number and proper shipping name	Package quantity (Section I)	
	Passenger	Cargo
UN 3091 Lithium metal batteries packed with equipment	5 kg of lithium metal cells or batteries	35 kg of lithium metal cells or batteries

Packing Instruction 969

I.2 Additional requirements

- Lithium metal cells and batteries must be protected against short circuits.
- Lithium metal cells or batteries must:
 - be placed in inner packagings that completely enclose the cell or battery, then placed in an outer packaging. The completed package for the cells or batteries must meet the Packing Group II performance requirements; or
 - be placed in inner packagings that completely enclose the cell or battery, then placed with equipment in a packaging that meets the Packing Group II performance requirements.
- The equipment must be secured against movement within the outer packaging and must be equipped with an effective means of preventing accidental activation.
- The number of cells or batteries in each package must not exceed the appropriate number for the equipment's operation, plus two spares.
- For the purpose of this packing instruction, "equipment" means apparatus requiring the lithium batteries with which it is packed for its operation.
- For lithium metal cells and batteries prepared for transport on passenger aircraft as Class 9:
 - cells and batteries offered for transport on passenger aircraft must be packed in intermediate or outer rigid metal packaging surrounded by cushioning material that is non-combustible and non-conductive and placed inside an outer packaging.

I.3 Outer packagings

Boxes

Aluminium (4B)
 Fibreboard (4G)
 Natural wood (4C1, 4C2)
 Other metal (4N)
 Plastics (4H1, 4H2)
 Plywood (4D)
 Reconstituted wood (4F)
 Steel (4A)

Drums

Aluminium (1B2)
 Fibre (1G)
 Other metal (1N2)
 Plastics (1H2)
 Plywood (1D)
 Steel (1A2)

Jerricans

Aluminium (3B2)
 Plastics (3H2)
 Steel (3A2)

DGP/25-WP/3 (see paragraph 3.5.1.4.1)

II. SECTION II

~~With the exception of Part 1;2.3 (Transport of dangerous goods by post), 7;4.4 (Reporting of dangerous goods accidents and incidents), 8;1.1 (Dangerous goods carried by passengers or crew) and paragraph 2 of this packing instruction, lithium metal cells and batteries packed with equipment offered for transport are not subject to other additional requirements of these Instructions if they meet the requirements of this section. Lithium metal or lithium alloy cells and batteries packed with equipment, when complying with Section II of this packing instruction, are only subject to the following additional provisions of these Instructions:~~

- ~~— Part 1;2.3 (General — Transport of dangerous goods by post);~~
- ~~— Part 7;4.4 (Operator's responsibilities — Reporting of dangerous goods accidents and incidents);~~
- ~~— Part 8;1.1 (Provisions concerning passengers and crew — Dangerous goods carried by passengers or crew); and~~
- ~~— Paragraph 2 of this packing instruction.~~

Lithium metal cells and batteries may be offered for transport provided that each cell and battery meets the provisions of 2;9.3.1 a) and e) and the following:

- 1) for a lithium metal cell, the lithium content is not more than 1 g;
- 2) for a lithium metal or lithium alloy battery, the aggregate lithium content is not more than 2 g.

Packing Instruction 969

II.1 General requirements

Cells and batteries must be packed in strong outer packagings that conform to Part 4;1.1.1, 1.1.3.1 and 1.1.10 (except 1.1.10.1).

Contents	Package quantity (Section II)	
	Passenger	Cargo
Net quantity of lithium metal cells or batteries per package	5 kg	5 kg

DGP/25-WP/3 (see paragraph 3.5.1.1.1) and UN Model Regulations, SP 188 f), ST/SG/AC.10/42/Add.1 and DGP/25-WP/3 (see paragraphs 3.2.4.1 and 3.2.5.1.1 e))

II.2 Additional requirements

- Lithium metal cells or batteries must:
 - be placed in inner packagings that completely enclose the cell or battery, then placed in a strong rigid outer packaging; or
 - be placed in inner packagings that completely enclose the cell or battery, then placed with the equipment in a strong rigid outer packaging.
- Cells and batteries must be protected so as to prevent short circuits. This includes protection against contact with conductive materials within the same packaging that could lead to a short circuit.
- The equipment must be secured against movement within the outer packaging and must be equipped with an effective means of preventing accidental activation.
- The number of cells or batteries in each package must not exceed the appropriate number for the equipment's operation, plus two spares.
- Each package of cells or batteries, or the completed package, must be capable of withstanding a 1.2 m drop test in any orientation without:
 - damage to cells or batteries contained therein;
 - shifting of the contents so as to allow battery to battery (or cell to cell) contact;
 - release of contents.
- Each package must be labelled marked with a the appropriate lithium battery handling label mark (Figure-5-32 5-3).).
 - the package must be of such size that there is adequate space to affix the mark on one side without the mark being folded.

Note.— Figure 5-32 and the provisions for a lithium battery handling label as contained in the 2015-2016 Edition of these Instructions may continue to be used until 31 December 2018.

UN Model Regulations, SP 188 g), ST/SG/AC.10/42/Add.1 and DGP/25-WP/3 (see paragraph 3.2.4.1)

- ~~Each consignment must be accompanied with a document with an indication that:~~
 - ~~the package contains lithium metal cells or batteries;~~
 - ~~the package must be handled with care and that a flammability hazard exists if the package is damaged;~~
 - ~~special procedures must be followed in the event the package is damaged, to include inspection and repacking if necessary; and~~
 - ~~a telephone number for additional information.~~
- The words "lithium metal batteries, in compliance with Section II of PI969" must be placed on the air waybill, when an air waybill is used.
- Any person preparing or offering cells or batteries for transport must receive adequate instruction on these requirements commensurate with their responsibilities.

Packing Instruction 969

DGP/25-WP/3 (see paragraph 3.5.1.1.1):

II.3 Outer packagings

Boxes

- [Aluminium](#)
- [Fibreboard](#)
- [Natural wood](#)
- [Other metal](#)
- [Plastics](#)
- [Plywood](#)
- [Reconstituted wood](#)
- [Steel](#)

Drums

- [Aluminium](#)
- [Fibre](#)
- [Other metal](#)
- [Plastics](#)
- [Plywood](#)
- [Steel](#)

Jerricans

- [Aluminium](#)
- [Plastics](#)
- [Steel](#)

Strong outer packagings

DGP/25-WP/3 (see paragraph 3.2.5.1.1 b))

II.4 Overpacks

When packages are placed in an overpack, the lithium battery ~~handling label~~ **mark** required by this packing instruction must either be clearly visible or the ~~label~~ **mark** must be affixed on the outside of the overpack and the overpack must be marked with the word "Overpack".

Packing Instruction 970

Passenger and cargo aircraft for UN 3091 (contained in equipment) only

UN Model Regulations, SP 188, ST/SG/AC.10/42/Add.1 and DGP/25-WP/3 (see paragraph 3.2.4.1.1 d))

1. Introduction

This entry applies to lithium metal or lithium alloy batteries contained in equipment.

Section I of this packing instruction applies to lithium metal and lithium alloy cells and batteries that are assigned to Class 9. Certain lithium metal and lithium alloy cells and batteries offered for transport and meeting the requirements of Section II of this packing instruction, subject to paragraph 2 below, are not subject to other additional requirements of these Instructions.

A single cell battery as defined in Part III, sub-section 38.3.2.3 of the UN Manual of Tests and Criteria is considered a "cell" and must be transported according to the requirements for "cells" for the purpose of this packing instruction.

2. Lithium batteries forbidden from transport

The following applies to all lithium metal cells and batteries in this packing instruction:

Cells and batteries, identified by the manufacturer as being defective for safety reasons, or that have been damaged, that have the potential of producing a dangerous evolution of heat, fire or short circuit are forbidden for transport (e.g. those being returned to the manufacturer for safety reasons).

I. SECTION I

Each cell or battery must meet all the provisions of 2;9.3.

I.1 General requirements

Equipment must be packed in strong outer packagings that conform to Part 4;1.1.1, 1.1.3.1 and 1.1.10 (except 1.1.10.1).

UN number and proper shipping name	Package quantity (Section I)	
	Passenger	Cargo
UN 3091 Lithium metal batteries contained in equipment	5 kg of lithium metal cells or batteries	35 kg of lithium metal cells or batteries

I.2 Additional requirements

- The equipment must be secured against movement within the outer packaging and must be equipped with an effective means of preventing accidental activation.
- The equipment must be packed in strong outer packagings constructed of suitable material of adequate strength and design in relation to the packaging's capacity and its intended use unless the battery is afforded equivalent protection by the equipment in which it is contained.
- The quantity of lithium metal contained in any piece of equipment must not exceed 12 g per cell and 500 g per battery.

I.3 Outer packagings

Boxes

Drums

Jerricans

Strong outer packagings

Packing Instruction 970

DGP/25-WP/3 (see paragraph 3.5.1.4.1)

II. SECTION II

~~With the exception of Part 1;2.3 (Transport of dangerous goods by post), 7;4.4 (Reporting of dangerous goods accidents and incidents), 8;1.1 (Dangerous goods carried by passengers or crew) and paragraph 2 of this packing instruction, lithium metal cells and batteries contained in equipment offered for transport are not subject to other additional requirements of these Instructions if they meet the requirements of this section. Lithium metal or lithium alloy cells and batteries contained with equipment, when complying with Section II of this packing instruction, are only subject to the following additional provisions of these Instructions:~~

- ~~— Part 1;2.3 (General — Transport of dangerous goods by post);~~
- ~~— Part 7;4.4 (Operator's responsibilities — Reporting of dangerous goods accidents and incidents);~~
- ~~— Part 8;1.1 (Provisions concerning passengers and crew — Dangerous goods carried by passengers or crew); and~~
- ~~— Paragraph 2 of this packing instruction.~~

Lithium metal cells and batteries may be offered for transport provided that each cell and battery meets the provisions of 2;9.3.1 a) and e) and the following:

- 1) for a lithium metal cell, the lithium content is not more than 1 g;
- 2) for a lithium metal or lithium alloy battery, the aggregate lithium content is not more than 2 g.

Devices such as radio frequency identification (RFID) tags, watches and temperature loggers, which are not capable of generating a dangerous evolution of heat, may be transported when intentionally active. When active, these devices must meet defined standards for electromagnetic radiation to ensure that the operation of the device does not interfere with aircraft systems. The devices must not be capable of emitting disturbing signals (such as buzzing alarms, strobe lights, etc.) during transport.

II.1 General requirements

Equipment containing batteries must be packed in strong outer packagings that conform to Part 4;1.1.1, 1.1.3.1 and 1.1.10 (except 1.1.10.1).

Contents	Package quantity (Section II)	
	Passenger	Cargo
Net quantity of lithium metal cells or batteries per package	5 kg	5 kg

Packing Instruction 970

DGP/25-WP/3 (see paragraph 3.5.1.1.1) and UN Model Regulations, SP 188 f), ST/SG/AC.10/42/Add.1 and DGP/25-WP/3 (see paragraphs 3.2.4.1 and 3.2.5.1.1 b) and c)):

II.2 Additional requirements

- The equipment must be secured against movement within the outer packaging and must be equipped with an effective means of preventing accidental activation.
- Cells and batteries must be protected so as to prevent short circuits.
- The equipment must be packed in strong rigid outer packagings constructed of suitable material of adequate strength and design in relation to the packaging's capacity and its intended use unless the battery is afforded equivalent protection by the equipment in which it is contained.
- ~~Each package containing more than four cells or more than two batteries installed in equipment must be labelled with a lithium battery handling label (Figure 5-32) (except button cell batteries installed in equipment (including circuit boards)).~~ Each package must be marked with the appropriate lithium battery mark (Figure 5-3). The package must be of such size that there is adequate space to affix the mark on one side without the mark being folded.
 - this requirement does not apply to:
 - packages containing only button cell batteries installed in equipment (including circuit boards); and
 - packages containing no more than four cells or two batteries installed in equipment, where there are not more than two packages in the consignment.

Note.— Figure 5-32 and the provisions for a lithium battery handling label as contained in the 2015-2016 Edition of these Instructions may continue to be used until 31 December 2018.

UN Model Regulations, SP 188 g), ST/SG/AC.10/42/Add.1 and DGP/25-WP/3 (see paragraph 3.2.4.1)

- ~~Each consignment with packages bearing the lithium battery handling label must be accompanied with a document with an indication that:~~
 - ~~the package contains lithium metal cells or batteries;~~
 - ~~the package must be handled with care and that a flammability hazard exists if the package is damaged;~~
 - ~~special procedures must be followed in the event the package is damaged, to include inspection and repacking if necessary; and~~
 - ~~a telephone number for additional information.~~
- Where a consignment includes packages bearing the lithium battery handling label mark, the words "lithium ion batteries, in compliance with Section II of PI970" must be placed on the air waybill, when an air waybill is used.
- Any person preparing or offering cells or batteries for transport must receive adequate instruction on these requirements commensurate with their responsibilities.

DGP/25-WP/3 (see paragraph 3.5.1.1.1):

II.3 Outer packagings

<i>Boxes</i>	<i>Drums</i>	<i>Jerricans</i>
<u>Aluminium</u>	<u>Aluminium</u>	<u>Aluminium</u>
<u>Fibreboard</u>	<u>Fibre</u>	<u>Plastics</u>
<u>Natural wood</u>	<u>Other metal</u>	<u>Steel</u>
<u>Other metal</u>	<u>Plastics</u>	
<u>Plastics</u>	<u>Plywood</u>	
<u>Plywood</u>	<u>Steel</u>	
<u>Reconstituted wood</u>		
<u>Steel</u>		

Strong outer packagings

DGP/25-WP/3 (see paragraph 3.2.5.1.1 b))

II.4 Overpacks

When packages are placed in an overpack, the lithium battery handling label mark required by this packing instruction must either be clearly visible or the label mark must be affixed on the outside of the overpack and the overpack must be marked with the word "Overpack".

UN Model Regulations, packing instruction P005, ST/SG/AC.10/42/Add.1, DGP/25-WP/3 (see paragraph 3.2.3.2.1 d)) and DGP/25-WP/3 (see paragraph 3.2.4.1n)

Packing Instruction 972

Cargo aircraft only for UN 3530 only

(See Packing Instruction 220 for flammable gas-powered engines and machinery, Packing Instruction 378 for flammable liquid-powered engines and machinery, Packing Instruction 950 for flammable liquid-powered vehicles, Packing Instruction 951 for flammable gas-powered vehicles or Packing Instruction 952 for battery-powered equipment and vehicles

General requirements

Part 4, Chapter 1 requirements must be met, including:

Compatibility requirements

— Substances must be compatible with their packagings as required by 4:1.1.3.

<u>UN number and proper shipping name</u>	<u>Quantity — passenger</u>	<u>Quantity — cargo</u>
<u>UN 3530 Engine, internal combustion or Machinery, internal combustion</u>	<u>No limit</u>	<u>No limit</u>

General

- 1) The engine or machinery, including the means of containment containing dangerous goods, must be in compliance with the construction requirements specified by the appropriate national authority;
- 2) Any valves or openings (e.g. venting devices) must be closed during transport;
- 3) The engines or machinery must be oriented to prevent inadvertent leakage of dangerous goods and secured by means capable of restraining the engines or machinery to prevent any movement during transport which would change the orientation or cause them to be damaged.

ADDITIONAL PACKING REQUIREMENTS

If the engine or machinery is constructed and designed so that the means of containment containing the dangerous goods affords adequate protection, an outer packaging is not required. Dangerous goods in engines or machinery must otherwise be packed in outer packagings constructed of suitable material, and of adequate strength and design in relation to the packaging capacity and its intended use, and meeting the applicable requirements of 4.1.1.1, or they must be fixed in such a way that they will not become loose during normal conditions of transport, e.g. in cradles or crates or other handling devices.

Liquid fuel tanks

Except as otherwise provided for in this packing instruction, fuel tanks must be drained of fuel and tank caps fitted securely. Special precautions are necessary to ensure complete drainage of the fuel system of machines or equipment incorporating internal combustion engines, such as lawn mowers and outboard motors, where such machines or equipment could possibly be handled in other than an upright position.

Batteries

All batteries must be installed and securely fastened in the battery holder of the machine or equipment and must be protected in such a manner so as to prevent damage and short circuits. In addition:

- 1) if spillable batteries are installed, and it is possible for the machine or equipment to be handled in such a way that batteries would not remain in their intended orientation, they must be removed and packed according to Packing Instruction 492 or 870 as applicable;
- 2) if lithium batteries are installed, they must meet the provisions of Part 2:9.3, unless otherwise approved by the appropriate authority of the State of Origin, must be securely fastened in the machinery or equipment and must be protected in such a manner so as to prevent damage and short circuits; and
- 3) if sodium batteries are installed they must conform to the requirements of Special Provision A94.

Other operational equipment

- 1) Dangerous goods required for the operation or safety of the machine or equipment, such as fire extinguishers, tire inflation canisters or safety devices, must be securely mounted in the machine or equipment

— END —